

ON Semiconductor

Is Now

onsemi™

To learn more about onsemi™, please visit our website at
www.onsemi.com

onsemi and **onsemi** and other names, marks, and brands are registered and/or common law trademarks of Semiconductor Components Industries, LLC dba "**onsemi**" or its affiliates and/or subsidiaries in the United States and/or other countries. **onsemi** owns the rights to a number of patents, trademarks, copyrights, trade secrets, and other intellectual property. A listing of **onsemi** product/patent coverage may be accessed at www.onsemi.com/site/pdf/Patent-Marking.pdf. **onsemi** reserves the right to make changes at any time to any products or information herein, without notice. The information herein is provided "as-is" and **onsemi** makes no warranty, representation or guarantee regarding the accuracy of the information, product features, availability, functionality, or suitability of its products for any particular purpose, nor does **onsemi** assume any liability arising out of the application or use of any product or circuit, and specifically disclaims any and all liability, including without limitation special, consequential or incidental damages. Buyer is responsible for its products and applications using **onsemi** products, including compliance with all laws, regulations and safety requirements or standards, regardless of any support or applications information provided by **onsemi**. "Typical" parameters which may be provided in **onsemi** data sheets and/or specifications can and do vary in different applications and actual performance may vary over time. All operating parameters, including "Typicals" must be validated for each customer application by customer's technical experts. **onsemi** does not convey any license under any of its intellectual property rights nor the rights of others. **onsemi** products are not designed, intended, or authorized for use as a critical component in life support systems or any FDA Class 3 medical devices or medical devices with a same or similar classification in a foreign jurisdiction or any devices intended for implantation in the human body. Should Buyer purchase or use **onsemi** products for any such unintended or unauthorized application, Buyer shall indemnify and hold **onsemi** and its officers, employees, subsidiaries, affiliates, and distributors harmless against all claims, costs, damages, and expenses, and reasonable attorney fees arising out of, directly or indirectly, any claim of personal injury or death associated with such unintended or unauthorized use, even if such claim alleges that **onsemi** was negligent regarding the design or manufacture of the part. **onsemi** is an Equal Opportunity/Affirmative Action Employer. This literature is subject to all applicable copyright laws and is not for resale in any manner. Other names and brands may be claimed as the property of others.



Identification of Transient Voltage Noise Sources

Prepared by: Jim Lepkowski
ON Semiconductor

ON Semiconductor®

<http://onsemi.com>

APPLICATION NOTE

INTRODUCTION

One of the first steps required to solve an EMI problem is to identify the noise source. Identifying the noise source provides the information needed to predict the damage potential of the surge voltage. Knowledge of the noise source can be used to select an appropriate suppression circuit. This document provides guidelines to estimate the magnitude, duration, energy and frequency of several common noise sources that result from conduction and coupling between power and data lines.

Transient voltage surges are a major contributor to the early failure of semiconductors and other sensitive electrical components. In addition, voltage surges can cause erratic

behavior in control circuits because the system may not be able to distinguish a legitimate signal from a surge induced signal. Transient Voltage Suppression (TVS) devices can be used to suppress surge pulses and increase the reliability of a system without significantly adding to the cost and complexity of the circuits.

Problem Definition

The noise source–path–receptor model shown in Figure 1 can be used to identify EMI problems. A noise source, receptor and coupling path must be present in order for EMI to become a problem. The noise source produces the energy that will disturb the operation of the receptor when a coupling path exists between the source and receptor.

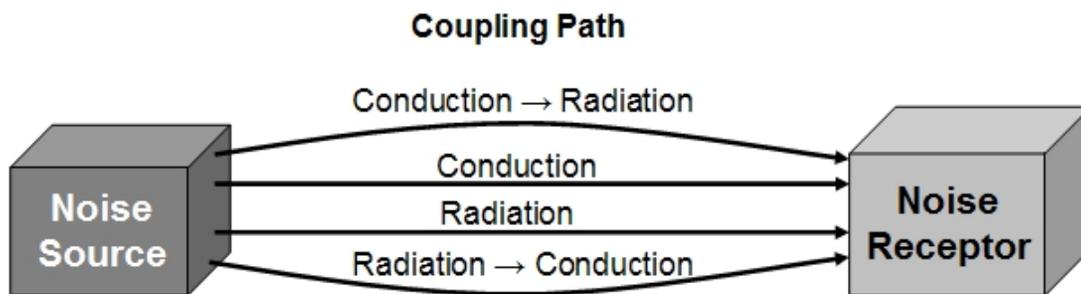


Figure 1. The Noise Source–Path–Receptor EMI Model

Table 1 provides a summary of the techniques that can be used to suppress conduction and radiation noise sources. EMI filters and TVS devices are used to solve conduction problems, while shielding is used for radiation or RF suppression. In many applications, a combination of suppression techniques is required to build a robust system with a high noise immunity level.

Table 1. Techniques to Suppress Conducted and Radiated Noise

Noise Source	Suppression Techniques	
	At Source	At Receiver
Conduction	EMI Filters TVS Devices	EMI Filters TVS Devices
Radiation	Shielding	Shielding
Conduction → Radiation	EMI Filters TVS Devices	Shielding
Radiation → Conduction	Shielding	EMI Filters TVS Devices

Common Electrical System EMI Sources

Transient surge voltages result from the sudden release of stored energy. EMI transients can usually be attributed to:

- Power source fluctuations
- Sudden load changes
- Short circuits
- Opening or closing of switch contacts
- Coupled electronic disturbances via cables
- Inductive switching
- Lightning
- ESD

The power supply and data cables are usually the main entry points for transient surge voltages. In many systems a common power supply is shared by a number of electronic modules as shown in Figure 2. The voltage surges produced by inductive loads such as motors or relays can effect the operation of electronic modules that share the same power. In addition, the power and data lines are often located in the same wire bundle. The parasitic cable capacitances and inductances create a path for the surge voltages produced on the power lines to be coupled into the data lines.

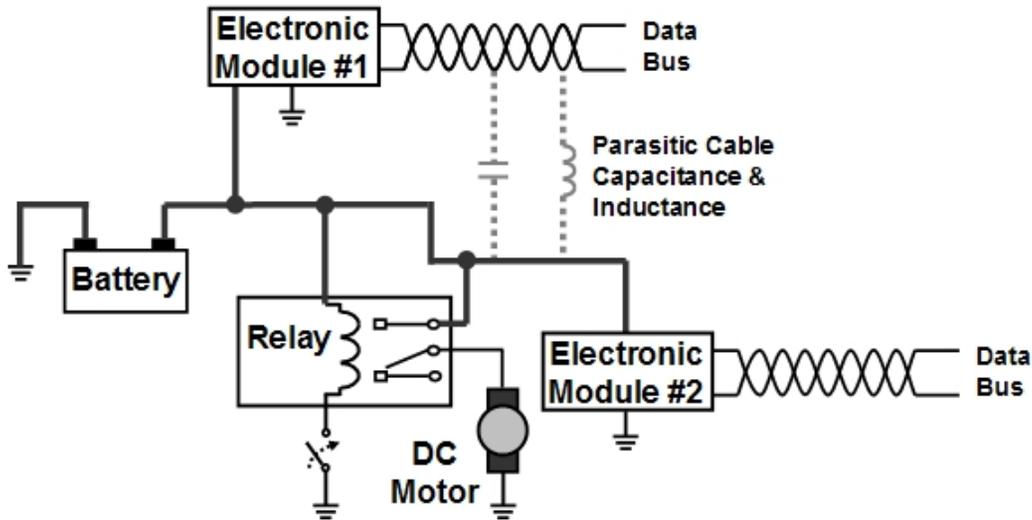


Figure 2. External system noise can easily enter an electronic module from conduction and coupling via the power supply and data cables.

An input/output (I/O) connector is used to provide the interface between the internal PCB circuits and the external modules. The power and data lines that are exposed to external noise sources typically enter the PCB at the I/O connector; thus, TVS surge protection must be provided at the connector. Locating the TVS devices close to the connector helps to suppress the surge pulse from being coupled into adjacent traces on the PCB.

The noise sources located on the PCB must also be analyzed in addition to the external noise sources located outside the electronic module. Figure 3 provides an example of noise sources located on a PCB. Common examples of PCB noise sources include switched mode power supplies (SMPS), digital logic ICs, data clocks and high current load driver circuits. The N- and P-channel stacked configuration used in CMOS ICs is an example of an often neglected noise source. A CMOS IC's power supply is shorted to ground during the transition time when both transistors are turned-on, producing a high shoot-through current. This problem is typically solved with a decoupling capacitor; however, a surge voltage will be produced on the power line if the capacitance is inadequate.

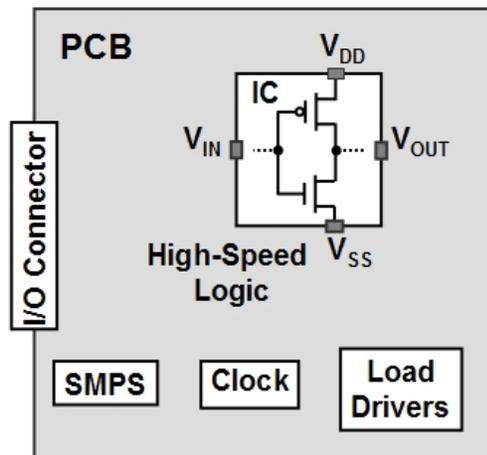


Figure 3. Common PCB Noise Sources

The immunity level required to protect against surge voltages will vary for each application. The automotive noise sources shown in Table 2 provide an example of the transients that can be expected to occur in a DC powered system. For other applications, EMI test standards such as the IEC 61000-4 [2] specification can be used as a baseline to define the surge immunity level needed to build a robust product.

Table 2. Typical Automotive Transients

Noise Source	Length of Transient	Energy	Voltage Amplitude	Occurrence
Load Dump	200 to 400 ms	> 10 J	+60 to +125 V	Infrequent
Inductive Load Switching	< 300 μ s	< 1 J	-300 to +80 V	Often
Alternator Field Decay	200 ms	< 1 J	-100 to -40 V	Every Turn-off
Mutual Coupling in Wiring Harness	1.0 ms	< 1 J	< \pm 200 V	Often
ESD	< 50 ns	<10 mJ	8.0 kV (Contact) 15 kV (Air Discharge)	Infrequent

EMI Immunity Tests

Electronic systems must be able to survive the high energy transients that are produced by non-repetitive and repetitive transient surge voltages, lightning and ESD. The definition of non-repetitive and repetitive surges is determined by the duration of the transient and the time between surges. A non-repetitive surge can be defined as a transient voltage with a pulse width of typically 50 to 2000 μ s and a repeat rate of usually one pulse per second. Repetitive surges are represented by a burst of 15 to 300 ms of 50 ns transient pulses. Examples of non-repetitive noise sources include lightning, load dump, power switching, load changes and short circuit faults. Repetitive noise sources include inductive load switching, relay contact chatter and ignition system noise.

Pass/Fail Test Criteria

The pass/fail criterion of an EMI test is determined by both the operational status of the system and if any damage occurs to the circuits. In some systems a fault is allowed during the EMI test surge; however, normal operation must resume after completion of the transient event. The test criteria can also be defined by the maximum surge voltage that the system can be guaranteed to withstand without being damaged.

Non-Repetitive Surge Immunity

The non-repetitive surge tests are used to test a module's transient immunity from noise sources such as power switching, sudden load changes or a short circuit fault in the power distribution system. A DC motor is an example of a noise source that can produce a single surge pulse when power is removed because the motor continues to rotate for a short duration because of inertia.

Repetitive Surge Immunity

The repetitive or electrical fast transients (EFT) surge tests are used to test a module's transient immunity from noise sources such as inductive load switching, relay contact

chatter and ignition system noise. Repetitive switching transients are typically coupled into the wiring harness because of the cable's parasitic capacitance and inductance.

Figure 4 provides an example of a MOSFET load driver circuit that can produce a burst of short duration, high voltage surge pulses. The surge pulses can be suppressed using a free-wheeling diode (D_1) or an avalanche TVS diode (Z_1). Diode D_1 or Z_1 is required because the parasitic drain-to-source Zener diode inherent in a MOSFET typically has a poor surge rating.

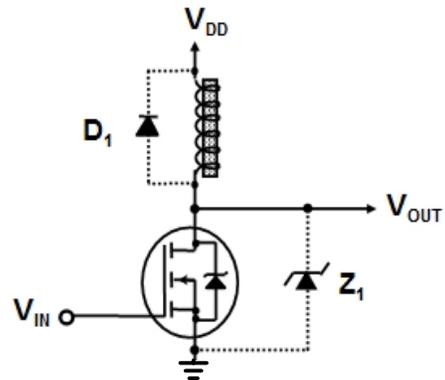


Figure 4. A low-side driver is an example of a circuit that can produce a repetitive burst of high frequency, short duration surge pulses.

Lightning

Lightning produces a transient surge voltage that can cause significant damage to an electronic system through either a direct or an indirect strike. A direct lightning strike requires a very high energy TVS device such as a gas discharge tube protection circuit. The indirect strike produces an intense electric and magnetic field that is coupled into the data and power lines, producing a large surge voltage. The magnitude of an indirect strike depends on the distance from the lightning strike and typically the energy is low enough that it can be absorbed by a TVS Zener diode.

ESD

The ESD immunity level can be specified by several different tests. ICs typically use the human body model (HBM) and machine model (MM) tests, while system level tests use the IEC 61000-4-2 specification. The HBM and IEC ESD specifications are designed to simulate the direct contact of a person to an object such as the I/O pin of a connector; however, the IEC test is more severe than the HBM. The IEC test is defined by the discharge of a 150 pF capacitor through a 330 Ω resistor, while the HBM uses a 100 pF capacitor and 1500 Ω resistor. In contrast, the MM test is intended to model an ESD event that can occur during the PCB assembly process.

EMI Noise Sources

The ISO 7637 EMI specification can be used as a guideline to identify the pulse characteristics of common noise sources found in a DC system [3],[4]. ISO 7637 defines the conducted immunity requirements for automotive and trucks; however, many other industries also have load switching and inductive loads. The transient voltages produced by noise sources such as motors or relays will be similar and the ISO specification can be used as a starting point to estimate the surge immunity requirements. In addition, the ISO tests can measure the reliability of a system by performing the tests for an extended time period with multiple surge pulses. Reference [5] provides a study showing that the ISO 7637 specification is representative of the surge voltages measured on a bus.

ISO 7637-2, Test Pulse 1

Figure 5 shows a schematic of the condition that generates a surge pulse when power is removed from an inductive load. The device under test (DUT) remains connected in parallel with the inductance. This produces a negative voltage as shown in Figure 6. DC motors, solenoids and relays are common examples of inductive loads that are often connected in parallel with an electronic module.

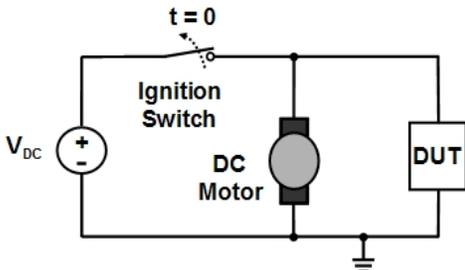
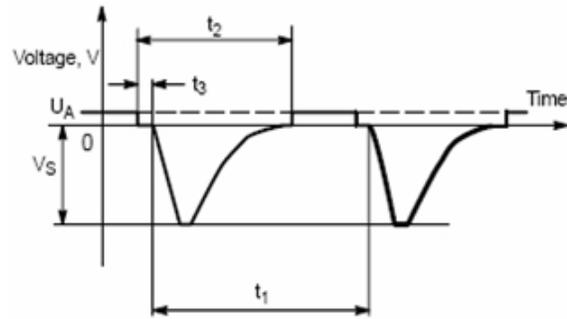


Figure 5. A high energy negative surge pulse is produced when power is removed from an inductive load, such as a DC motor, that is in parallel with an electronic module. This test case is simulated by pulse 1 of ISO 7637-2.



- $V_S = -75$ to -100 V
- $U_A = 13.5$ V
- $R_i = 10$ Ω
- $t_d = 2000$ μs
- $t_r = 1.0$ μs
- $t_1 = 0.5$ to 5.0 s
- $t_2 = 200$ ms
- $t_3 < 100$ μs

Figure 6. ISO 7637-2, Pulse 1 Waveform

ISO 7637-2, Test Pulse 2a and 2b

Test pulses 2a and 2b correspond to positive voltage transients that are created due to the sudden interruption of current in a load that is connected in parallel with an electronic module. Low-side drivers that are used to turn-on electronic modules, motors and relays are examples of systems that can produce the surge pulses simulated by pulse 2a and 2b. The pulse 2a and 2b test configurations, shown in Figures 7 and 8 respectively, simulate the transients that occur due to the inductance of the wiring harness. The pulse 2a test models the case when the load switch opens while power is applied to the load. In contrast, the pulse 2b test measures the response when a load such as a motor is running and power is disconnected. The test waveforms are shown in Figures 9 and 10. Figure 11 shows the voltage suppression capability of the NUP2105L TVS Zener diode for the pulse 2a test.

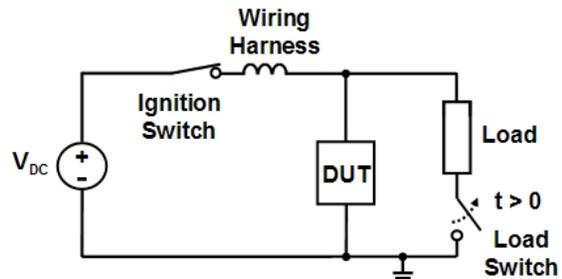


Figure 7. Test pulse 2a of ISO 7637-2 represents the surge produced by the inductance of the wiring when power is removed from a load that is connected in parallel with an electronic module.

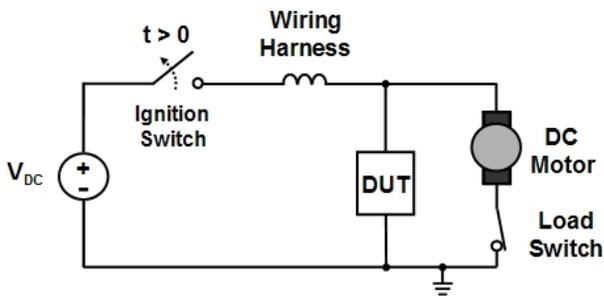
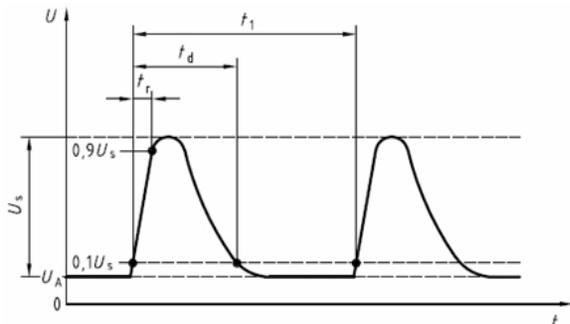
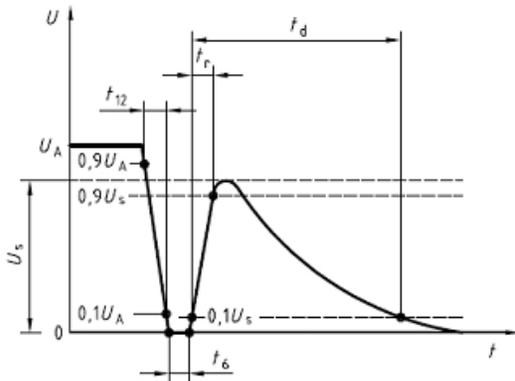


Figure 8. Test pulse 2b of ISO 7637-2 represents the surge produced by the inductance of the wiring when power is removed from both the parallel load and the electronic module.



$U_s = 37$ to 50 V
 $U_A = 13.5$ V
 $R_i = 2.0$ Ω
 $t_d = 50$ μ s
 $t_r = 1.0$ μ s
 $t_1 = 0.2$ to 5.0 s

Figure 9. ISO 7637-2, Pulse 2a Waveform



$U_s = 10$ V
 $R_i = 0$ to 0.05 Ω
 $t_d = 0.2$ to 2.0 s
 $t_{12} = 1.0$ ms
 $t_r = 1.0$ ms
 $t_6 = 1.0$ ms

Figure 10. ISO 7637-2, Pulse 2b Waveform

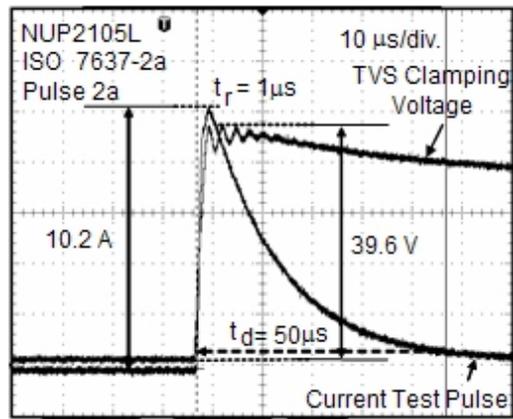


Figure 11. Test Response of the NUP2105L to the Pulse 2a Waveform

ISO 7637-3, Test Pulse 3a and 3b

Test pulses 3a and 3b simulate the switching noise produced by a switching process that is influenced by the parasitic capacitance and inductance of the wire harness. Relay and switch contact bouncing are two examples of noise sources that produce a short burst of high frequency pulses. The ISO 7637-3 test is similar to the -2 test, except that the -3 test is intended for data lines while the -2 test is for power lines. Figure 12 shows a schematic of the pulse 3a and 3b test configuration. The pulse 3a test has a negative waveform, as shown in Figure 13. Figure 14 shows the positive waveform of the pulse 3b test. The 3a and 3b pulses are also termed as the electrical fast transient (EFT) tests.

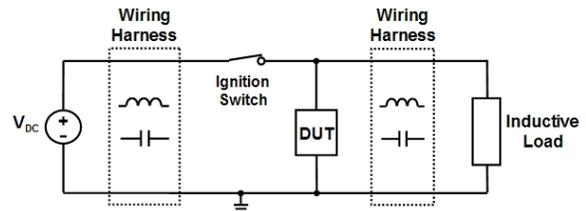


Figure 12. The ISO 7637-3 pulse 3a and 3b tests simulate the voltage transients that are produced by load switching, and the parasitic wire inductance and capacitance.

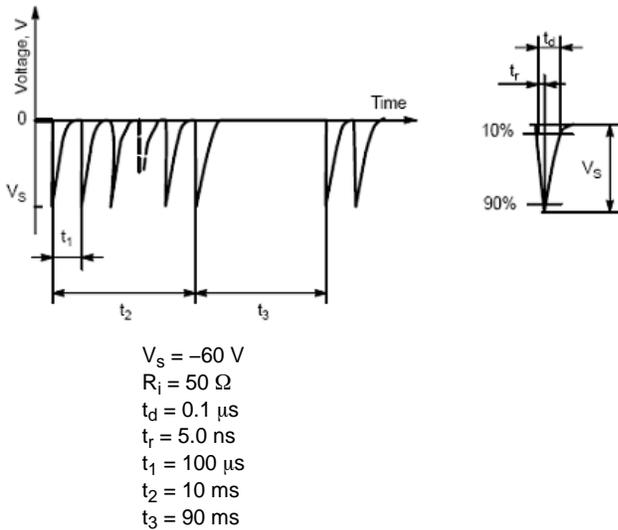


Figure 13. ISO 7637-3, Pulse 3a Waveform

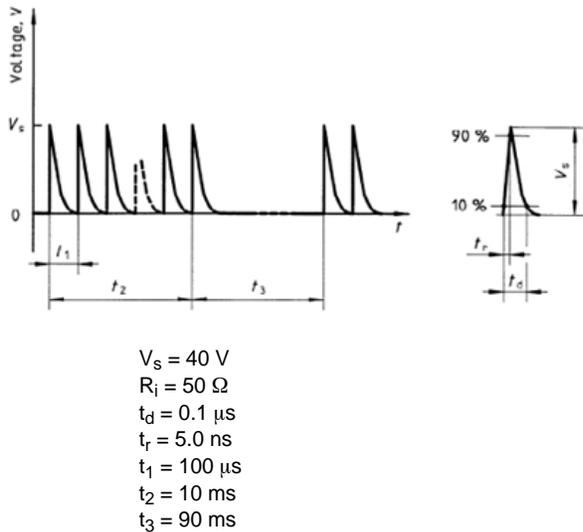


Figure 14. ISO 7637-3, Pulse 3b Waveform

ISO 7637-2, Test Pulses 5a and 5b

Figure 15 shows an example of the “load dump” test that occurs if the battery is disconnected from the alternator while the engine is running. Waveforms of the 5a and 5b test pulses are shown in Figures 16 and 17. The amplitude and duration of the load dump pulse varies from a number of factors, such as the speed of the alternator and the level of the field excitation when the battery is disconnected. The unsuppressed 5a pulse is typically the highest energy and most severe surge test in an automotive application. In some vehicles, the load dump amplitude is limited by a clamping device that is located inside the alternator. The pulse 5b waveform is used for a suppressed system. Automotive systems are often tested per load dump specifications that are different than the ISO 7637 specification. Many systems require the pulse 5a test to have a surge magnitude of 120 V, while 35 V is a typical value for the suppressed pulse 5b test.

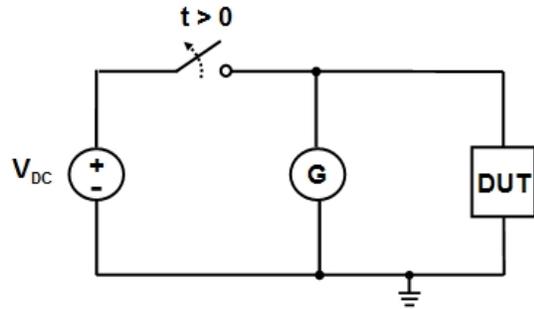


Figure 15. The load dump test simulates the surge voltages produced on a power supply line if the alternator is disconnected while the battery is being charged.

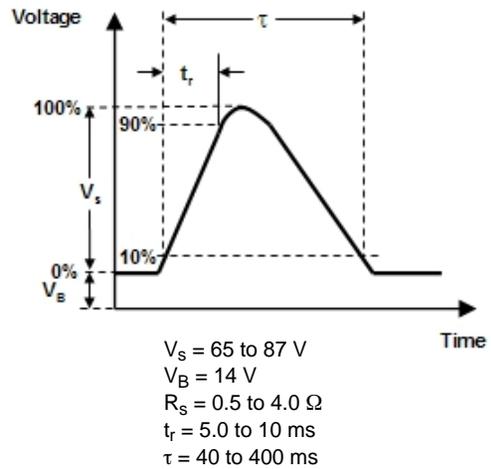


Figure 16. ISO 7637-2, Pulse 5a Waveform

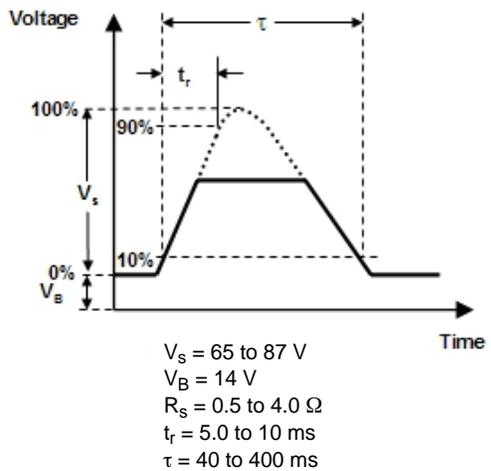
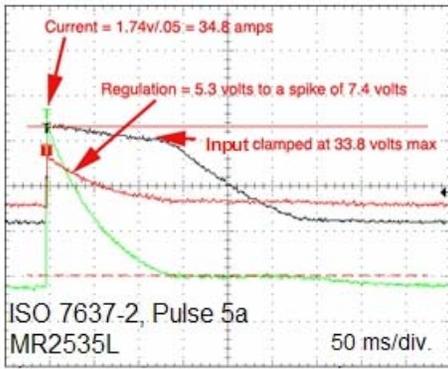


Figure 17. ISO 7637-2, Pulse 5b Waveform

A TVS avalanche diode can be used to provide load dump protection. Figure 18 shows that the MR2535L TVS diode provides approximately 35 A of load dump protection to a linear voltage regulator.



Test Circuit

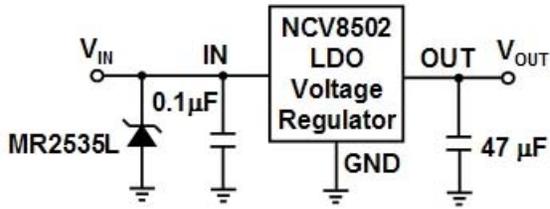


Figure 18. Test Response of the MR2535L and NCV8502 to the Pulse 5a Waveform

Lightning Protection

The lightning protection immunity level provided by a TVS device can be defined by both a long 10 μs x 1000 μs and a short 8.0 μs x 20 μs pulse. Primary systems that are directly exposed to lightning, such as outdoor telephone lines, typically use the 10 μs x 1000 μs pulse to define their immunity level. The shorter 8.0 μs x 20 μs pulse is often used for secondary systems, such as the wiring inside a building that is located down stream from a primary system.

The 10 μs x 1000 μs surge test, shown in Figure 19, is often termed as the Bellcore GR-1089 CORE test and is popular in telecommunication applications. The surge voltage waveform is defined by a double exponential pulse with a specified rise time (t_r) of 10 μs and duration (t_d) of 1000 μs. The IEC 61000-4-5 specification defines the 8.0 μs x 20 μs test pulse, shown in Figure 20. The NUP2105L has a rating of 1.0 A and 10 A for the 10 μs x 1000 μs and 8.0 x 20 μs tests, respectively.

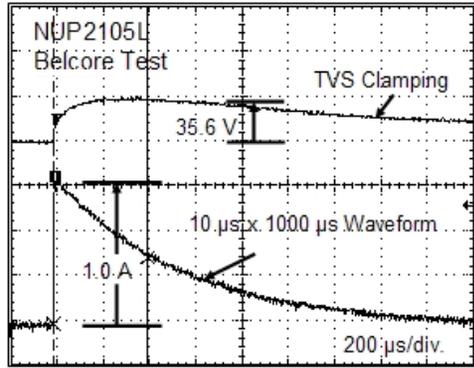


Figure 19. Test Response of the NUP2105L to the 10 x 1000 μs Waveform

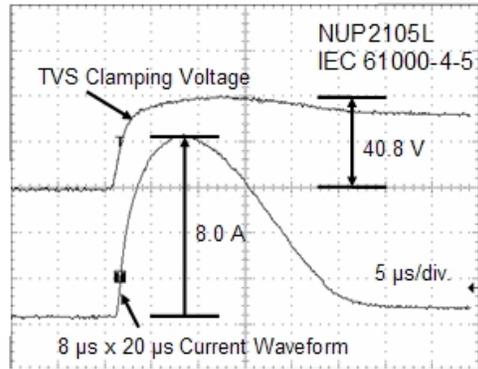


Figure 20. Test Response of the NUP2105L to the 8 x 20 μs Waveform

ESD Tests

Many EMI specifications require an ESD rating of at least 8.0 kV; however, an immunity level of greater than 30 kV can be provided by a TVS device. It is often difficult to quantify the immunity level required by a system because ESD can produce gradual changes to the impedance of an I/O circuit. The circuit may continue to operate with ESD damage and a complete failure may not show up until after an extended time. The NUP2105L TVS diode has an IEC contact rating of 30 kV, a level which will prevent ESD failures. Table 3 provides a summary of the ESD rating of the NUP2105L.

Table 3. ESD Rating for the NUP2105L

ESD Test	NUP2105L Test Results
IEC 61000-4-2 Contact	≥ ± 30 kV
Non-Contact (Air)	≥ ± 30 kV
Human Body Model (HBM)	16 kV
Machine Model	400 V

Bibliography

1. Cherniak, S., "AN843 – A Review of Transients and Their Means of Suppression", ON Semiconductor, 2001.
2. "IEC 61000-4-x, Electromagnetic Compatibility (EMC) – Part 4: Testing and Measurement Techniques", International Electromechanical Commission (IEC), 2000.
3. "ISO 7637-2, Electrical Disturbance from Conduction and Coupling – Electrical Transient Conduction Along Supply Lines Only", International Standard Organization (ISO), 2004.
4. "ISO 7637-3, Electrical Disturbance by Conduction and Coupling – Electrical Transient Transmission by Capacitive and Inductive Coupling via Lines Other Than Supply Lines", ISO, 1995.
5. Joffe, E., "Power Line Transients on a Bus due to the Operation of the Electrical Systems", International Symposium on EMC, pages 758–761, 1999.
6. Ott, H., *Noise Reduction Techniques in Electronic Systems*, John Wiley, N.Y., 1998.

ON Semiconductor and  are registered trademarks of Semiconductor Components Industries, LLC (SCILLC). SCILLC reserves the right to make changes without further notice to any products herein. SCILLC makes no warranty, representation or guarantee regarding the suitability of its products for any particular purpose, nor does SCILLC assume any liability arising out of the application or use of any product or circuit, and specifically disclaims any and all liability, including without limitation special, consequential or incidental damages. "Typical" parameters which may be provided in SCILLC data sheets and/or specifications can and do vary in different applications and actual performance may vary over time. All operating parameters, including "Typicals" must be validated for each customer application by customer's technical experts. SCILLC does not convey any license under its patent rights nor the rights of others. SCILLC products are not designed, intended, or authorized for use as components in systems intended for surgical implant into the body, or other applications intended to support or sustain life, or for any other application in which the failure of the SCILLC product could create a situation where personal injury or death may occur. Should Buyer purchase or use SCILLC products for any such unintended or unauthorized application, Buyer shall indemnify and hold SCILLC and its officers, employees, subsidiaries, affiliates, and distributors harmless against all claims, costs, damages, and expenses, and reasonable attorney fees arising out of, directly or indirectly, any claim of personal injury or death associated with such unintended or unauthorized use, even if such claim alleges that SCILLC was negligent regarding the design or manufacture of the part. SCILLC is an Equal Opportunity/Affirmative Action Employer. This literature is subject to all applicable copyright laws and is not for resale in any manner.

PUBLICATION ORDERING INFORMATION

LITERATURE FULFILLMENT:

Literature Distribution Center for ON Semiconductor
 P.O. Box 61312, Phoenix, Arizona 85082-1312 USA
Phone: 480-829-7710 or 800-344-3860 Toll Free USA/Canada
Fax: 480-829-7709 or 800-344-3867 Toll Free USA/Canada
Email: orderlit@onsemi.com

N. American Technical Support: 800-282-9855 Toll Free
 USA/Canada

Japan: ON Semiconductor, Japan Customer Focus Center
 2-9-1 Kamimeguro, Meguro-ku, Tokyo, Japan 153-0051
Phone: 81-3-5773-3850

ON Semiconductor Website: <http://onsemi.com>

Order Literature: <http://www.onsemi.com/litorder>

For additional information, please contact your local Sales Representative.