

# NCV7546 FLEXMOS™ Hex Half-Bridge MOSFET Pre-driver Evaluation Board User's Manual

## NCV7546VTFS5C460GEVB

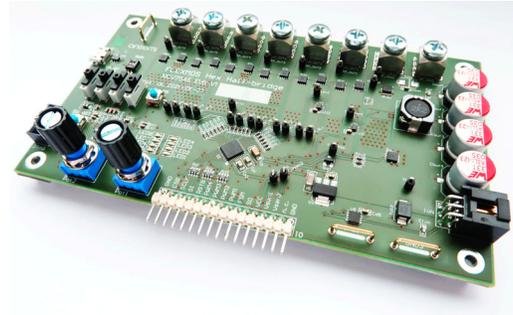


Figure 1. Evaluation Board Photo

### Introduction

This document describes the NCV7546 evaluation board for the onsemi NCV7546 6-channel FLEXMOS™ MOSFET pre-driver. The functionality and major parameters can be evaluated with the NCV7546 evaluation board.

The NCV7546 programmable four channel half-bridge MOSFET pre-driver is one of a family of FLEXMOS automotive grade products for driving logic-level N-channel MOSFETs. The product is controllable by a combination of CMOS-compatible serial SPI and parallel inputs. The FLEXMOS family of products offers application scalability through choice of external MOSFETs.

### Evaluation Board Features

- Six Half-Bridges for Motor Control
- Reverse Protection and Safety Switch
- Power MOSFETs in u8FL Package
- On-board +5 V LDO
- MCU with USB Interface
- On-board Current Sense Shunt Resistors and Current Amplifiers
- Good Thermal Connection of the Power MOSFETs allowing High Current Capability
- Oscilloscope Test-Points on All Important Signals
- M4 Screw Connectors for Power Signals (Battery, Ground, Outputs)
- Switches and Potentiometers for Standalone Mode Operation
- LEDs for Diagnostics
- One-row Pin Header, providing the Circuit Signals, enables Easy Insertion of the Evaluation Board into a more complex Application Setup

# NCV7546VTFS5C460GEVB

## SCHEMATIC

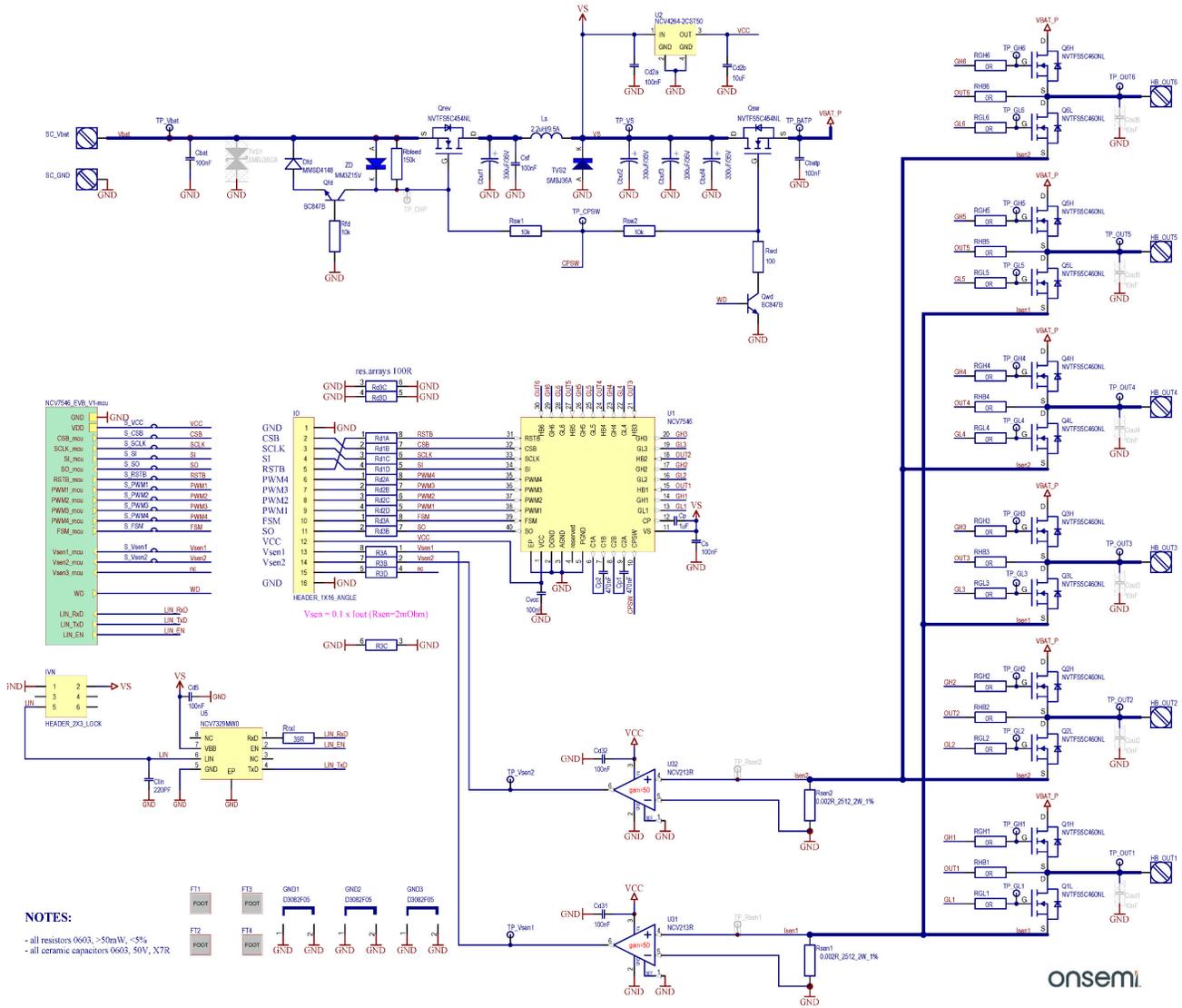


Figure 2. NCV7546 Evaluation Board Schematic – Application Part



# NCV7546VTFS5C460GEVB

**Table 2. RECOMMENDED BOARD OPERATING CONDITIONS** (continued)

| Rating                                   | External Pin | Min | Max  | Unit |
|--|--------------|-----|------|------|
| H-bridge outputs DC voltage              | HB_OUT1-6    | 0   | Vbat | V    |
| H-bridge outputs DC current              | HB_OUT1-6    | -10 | 10   | A    |
| NCV7546 junction temperature             | -            | -40 | +150 | °C   |
| Qrev, Qsw, QxH, QxL junction temperature | -            | -55 | +175 | °C   |
| Board temperature                        | -            | -40 | +105 | °C   |

Functional operation above the stresses listed in the Recommended Operating Ranges is not implied. Extended exposure to stresses beyond the Recommended Operating Ranges limits may affect device reliability.

## OPERATIONAL GUIDELINES

The evaluation board contains all the components necessary for NCV7546 application: half-bridge output MOSFETs, a control MCU, USB interface, +5 V LDO supply for NCV7546 logic, MCU and current sense amplifiers.

In addition, two potentiometers, four slide switches, a push button and eight LEDs can be used to control the board.

To demonstrate full functionality, a PC can be connected through a micro USB connector.

Alternatively, an external MCU can be connected through the IO connector to control all functions and settings of NCV7546.

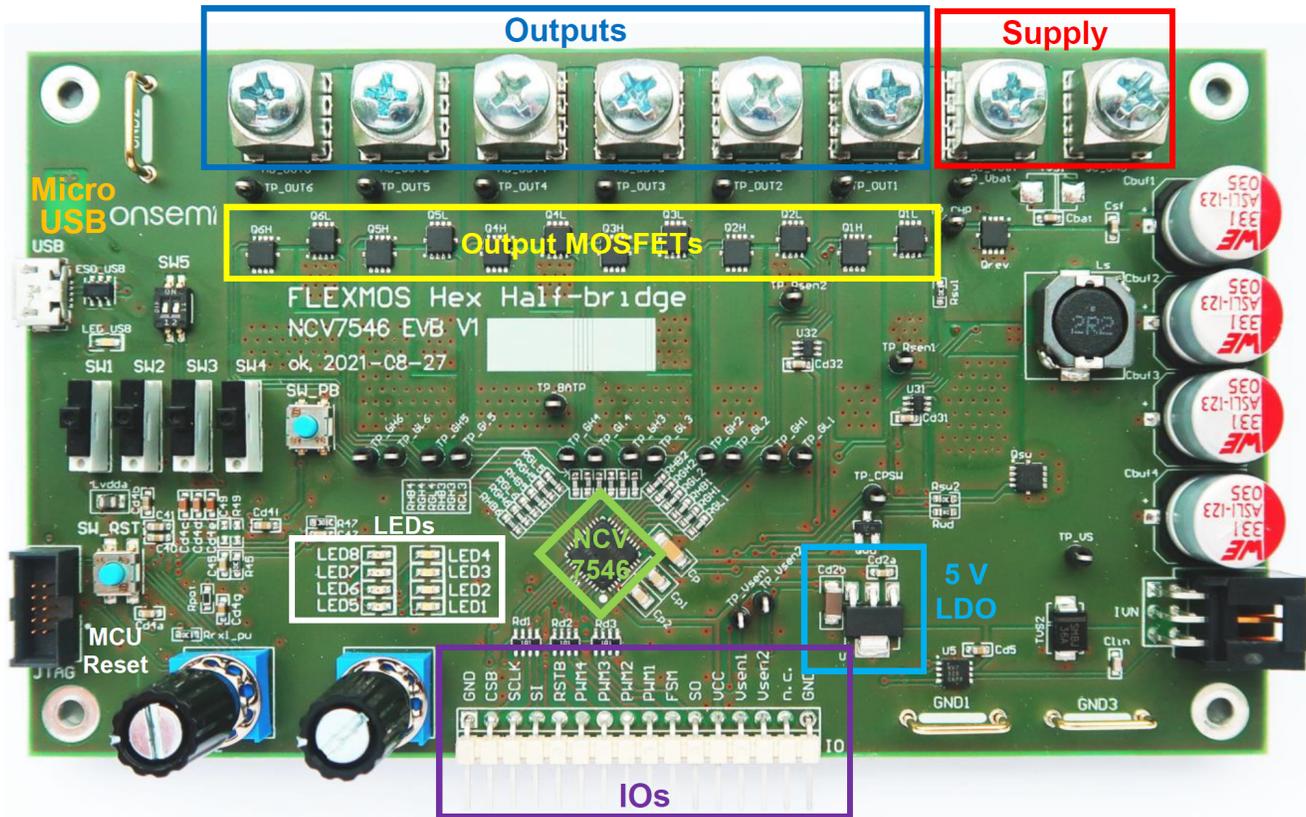


Figure 4. NCV7546 Evaluation Board Picture, Top Side

# NCV7546VTFS5C460GEVB

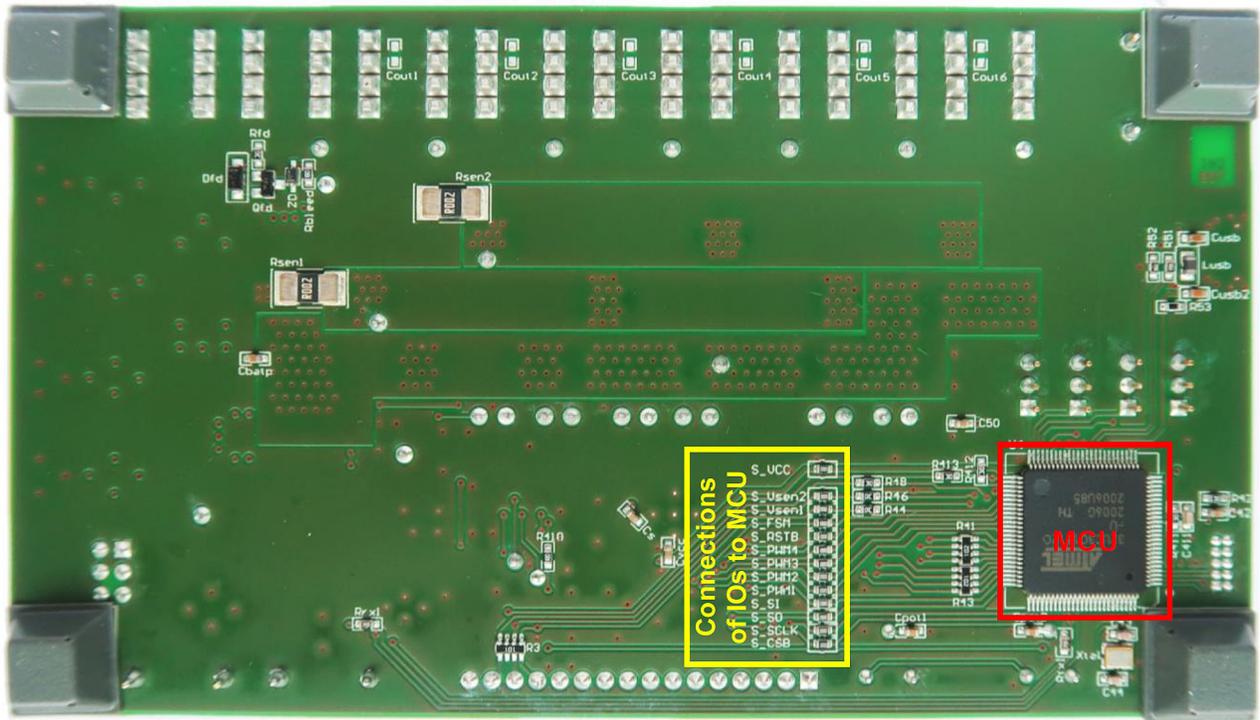


Figure 5. NCV7546 Evaluation Board Picture, Bottom Side

## FUNCTIONAL DESCRIPTION

### Power Supply

The output stage of NCV7546 pre-driver is supplied via VS pin. N-MOSFET Qrev ensures battery-reverse protection, while Qsw can disconnect the half-bridges' supply.

By default, half-bridges' power supply is buffered by four low-ESR capacitors covering high current peaks caused by the inrush current or PWM operation and absorbing energy stored in motor coils in case the supply voltage disappears.

### Safety Features

In order to have full control over the loads, NCV7546 has integrated watchdog function. The microcontroller has to send a watchdog service periodically, otherwise NCV7546 enters the Fail-safe mode.

In addition, Qwd immediately pulls down Qrev and Qsw gates in case the microcontroller is reset.

The load current is limited internally to protect the MOSFETs and PCB. The MOSFETs activation time is limited if the maximum DC operational current is exceeded. The corresponding LED indicates an overload. After a cool-down time, the error has to be cleared by a SW\_PB push-button.

### Current Sensing Amplifiers

NCV7546 evaluation board contains three low-side sense resistors and operational amplifiers for the outputs current sensing.

The power MOSFETs type as well as sensing resistors' Rsen1-2 value are selected according to maximum application DC current. Higher current is possible for limited time as long as the junction and board temperatures are not exceeded.

The used dedicated current-sensing amplifier (NCV213R) has a fixed gain of 50 and the output is referenced to GND.

The resulting A-V ratio (with Rsen = 2 mΩ) is:  
 $V_{sen} [V] = 0.1 \times I_{out} [A]$

## GETTING STARTED

The board supports three ways of NCV7546 device control:

1. Standalone mode – PWM duty-cycle (motor speed) can be changed via on-board switches on two loads (motors).
2. PC control – the user has full control over NCV7546 settings using PC connected to the board via USB.

3. External MCU control – external MCU controls the all the NCV7546 settings directly via SPI and PWM1-4 pins. The on-board MCU has to be disconnected from these signals (S\_XXX OR resistors on the bottom side have to be removed).

### Standalone Mode

1. Connect the loads to the screw bush connectors (see Figure 6). Supported loads are:
  - a. A motor between HB\_OUT1 and HB\_OUT3
  - b. A motor between HB\_OUT2 and HB\_OUT4
  - c. A load between HB\_OUT5 and GND
  - d. A load between HB\_OUT6 and GND
2. Connect the main supply (typ. 12 V) to “Vbat” and “GND” screw bush connectors (see Figure 6). The MCU starts in the Standalone mode automatically and NCV7546 is configured.
3. LED1 is on, other LEDs indicate NCV7546 status as listed in the table below.
4. SW1-4 and SW\_PB have functions listed in the table below, Potentiometers Pot1 and Pot2 control the motors' speed.

**Table 3. FUNCTIONS OF SWITCHES**

| Switch | Function        | SW Down Position | SW Up Position  |
|--------|-----------------|------------------|-----------------|
| SW1    | Motor direction | HB1 LS / HB3 HS  | HB1 HS / HB3 LS |
| SW2    | Motor direction | HB2 LS / HB4 HS  | HB2 HS / HB4 LS |
| SW3    | HB5 control     | HB5 LS           | HB5 HS          |
| SW4    | HB6 control     | HB6 off          | HB6 HS          |
| SW_PB  | Error clear     | -                | -               |

**Table 4. FUNCTIONS OF LEDS**

| LED  | Function                   | Color |
|------|----------------------------|-------|
| LED1 | Standalone mode            | Green |
| LED2 | reserved                   | Green |
| LED3 | Remote mode (USB control)  | Green |
| LED4 | Firmware flashing          | Green |
| LED5 | Overload                   | Red   |
| LED6 | Over-Current (SR0.HB_QSB)  | Red   |
| LED7 | Charge Pump Low (SR0.CPL)  | Red   |
| LED8 | Charge Pump Fail (SR0.CPF) | Red   |

To safely enter the Standalone mode from PC controlled mode, the supply of the board needs to be disconnected.

# NCV7546VTFS5C460GEVB

## PC Control Mode

1. Install the PC software and wait for drivers' installation, if needed.
2. Connect loads to the bush connectors (see Figure 6).
3. Connect main supply to "Vbat" and "GND" bush connectors (see Figure 6).
4. Connect the board by a Micro-USB connector to a PC (see Figure 6).
5. Run NCV7546 EVB software.
6. In the startup frame select corresponding virtual COM port (see Figure 7). You may need click the Refresh button several times.
7. Click "Connect" button.
8. The software should connect to the board. If the connection was successful, "Basic" window opens and the Standalone mode is left, which is indicated by LED3 on.
9. The device SPI registers are reset and pre-defined values are loaded.
10. Several level of control abstractions are available through "Window" item in the menu bar.
11. "Basic" window (Figure 8) demonstrates simple control of two loads including direction and speed

12. "Board" window (Figure 9) demonstrates application controls of two channels including device mode control, status readout, MCU PWM generators and load current measurements.
13. "HB Controller" (Figure 10) contains all the SPI settings grouped per output channel and MCU PWM generators.
14. "SPI Controller" (Figure 11) window provides direct access to all NCV7546 SPI registers.
15. "SPI Raw" window provides direct SPI communication without any limitation and free baud rate setting.
16. "Chip ID" window allows readout of NCV7546 ID Register.

## Firmware Updates

The board and PC software supports firmware updates through the USB. The update procedure is described in a separate document. The update is normally not necessary, the boards are delivered with a programmed MCU.

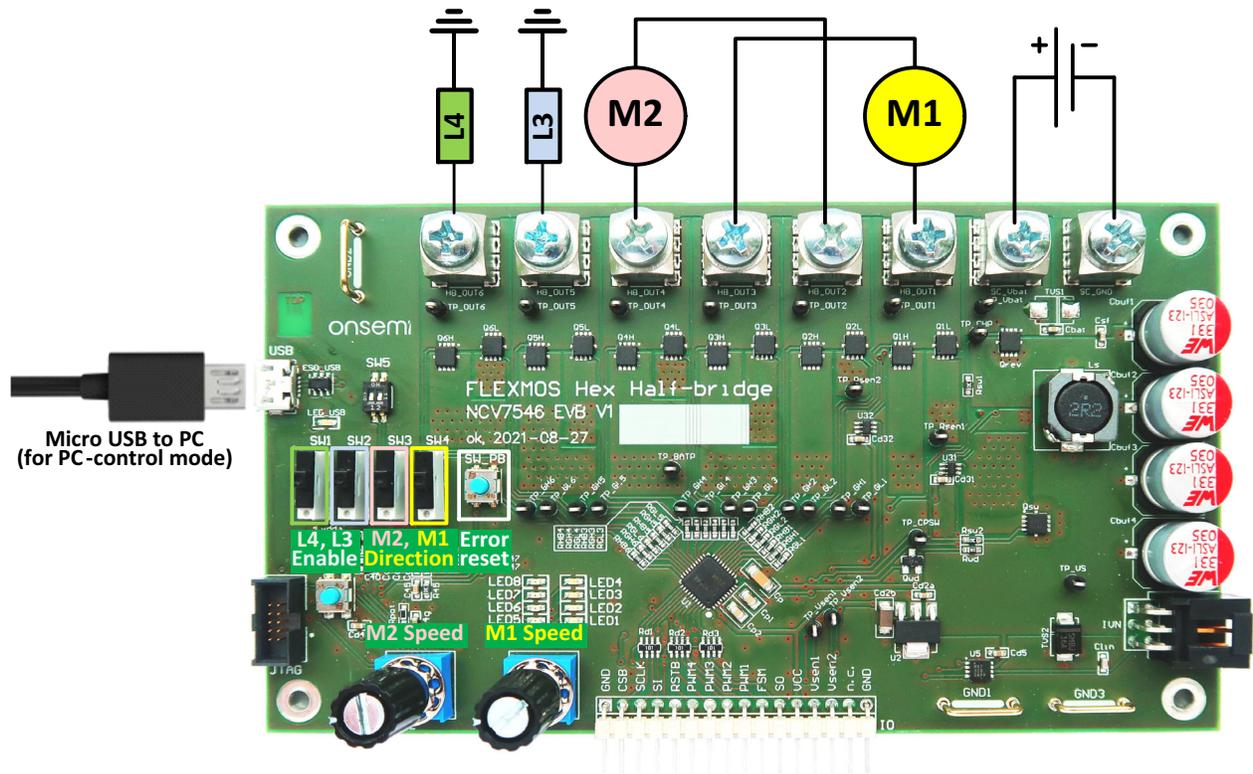


Figure 6. NCV7546 Evaluation Board Connections

NOTE: The PC software allows any combination of NCV7546 setting. Certain combination of pre-driver gate currents and timings may lead to a damage of the MOSFETs. Please ensure the setting is correct and the temperature of the power MOSFETs and loads stay in the safe operating range.

# NCV7546VTFS5C460GEVB

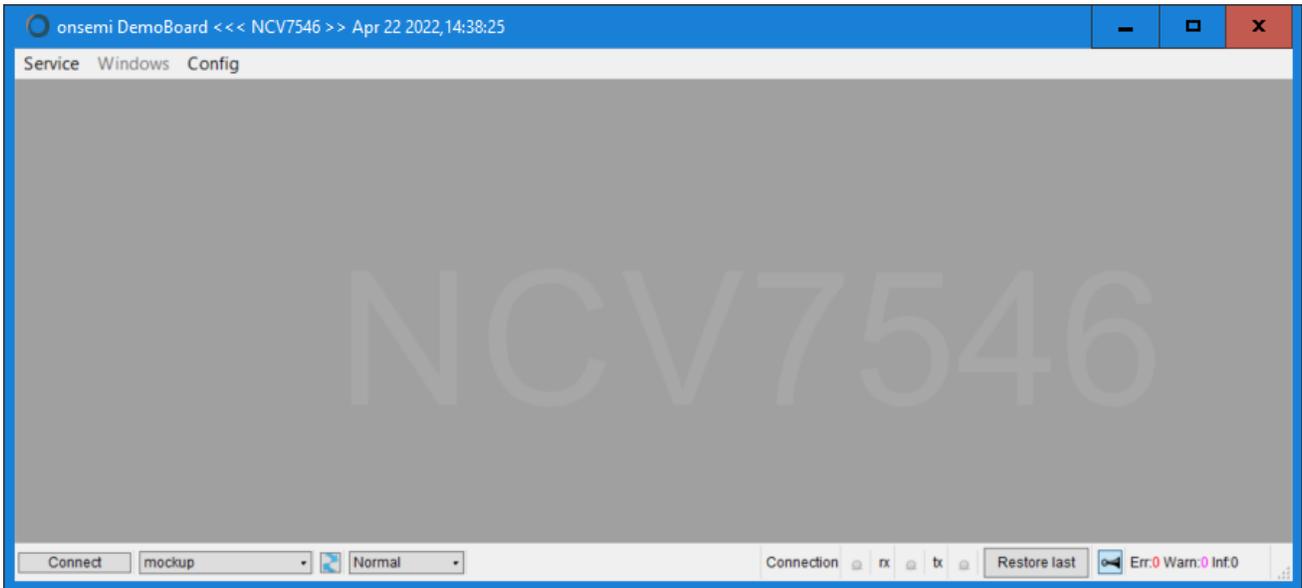


Figure 7. NCV7546 Controller Framework

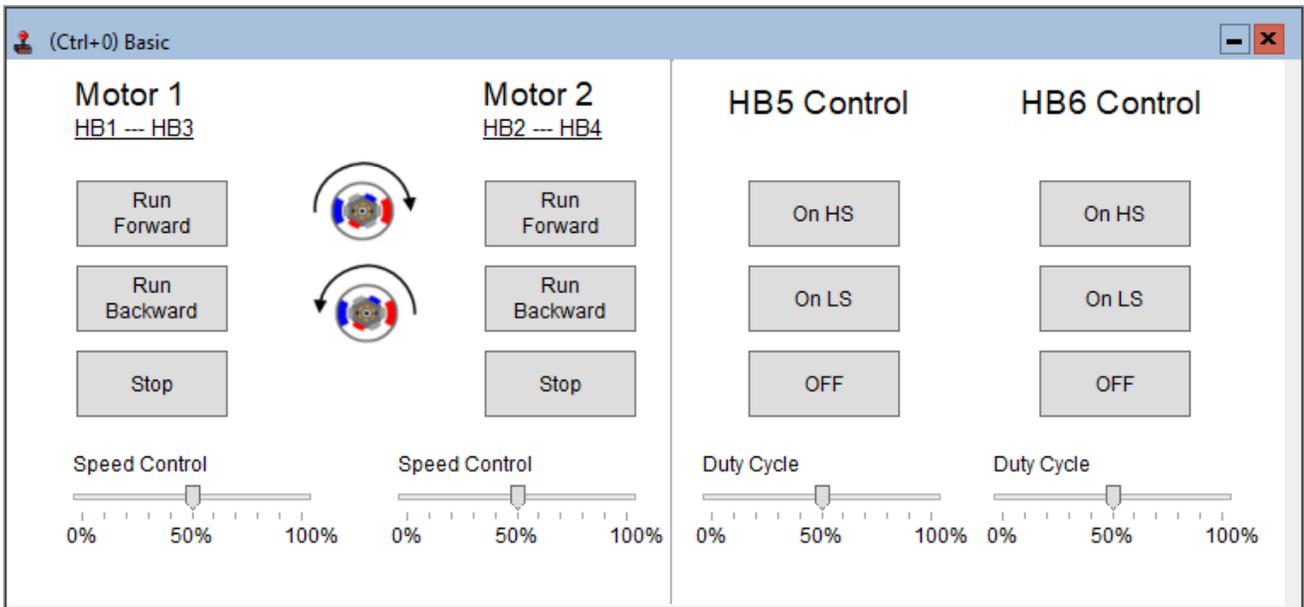


Figure 8. NCV7546 Controller Framework, Basic Window

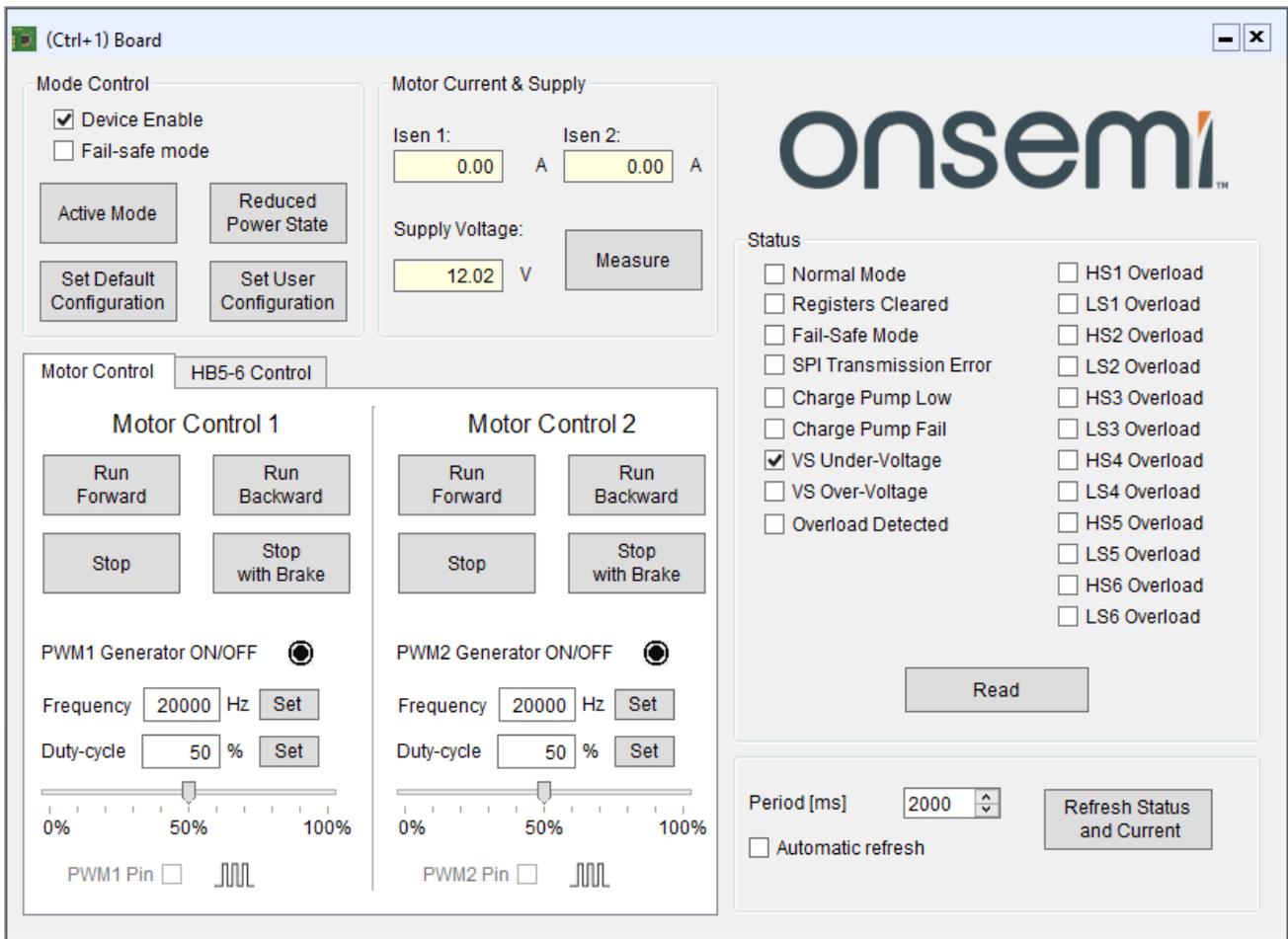


Figure 9. NCV7546 Controller Framework, Board Window

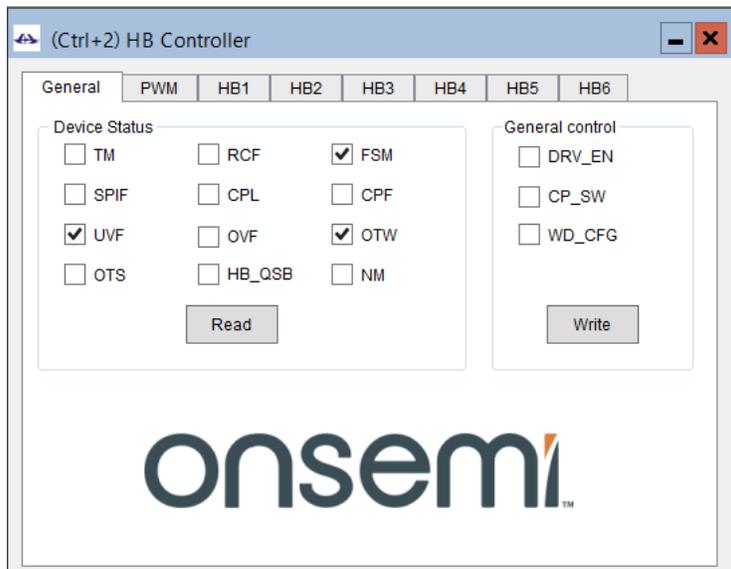


Figure 10. NCV7546 Controller Framework, HB Controller

# NCV7546VTFS5C460GEVB

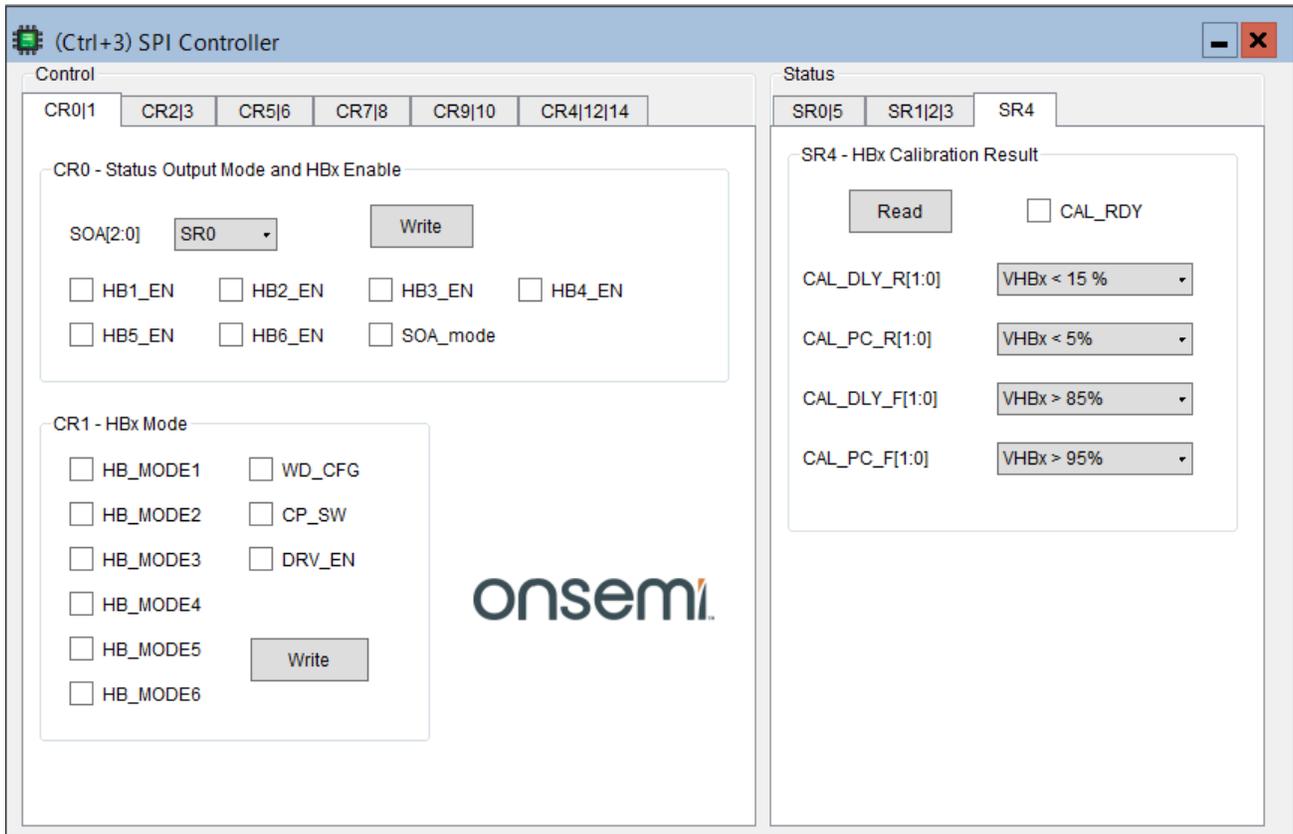


Figure 11. NCV7546 Controller Framework, SPI Controller

# NCV7546VTFS5C460GEVB

## PCB DRAWINGS

### Assembly Drawings

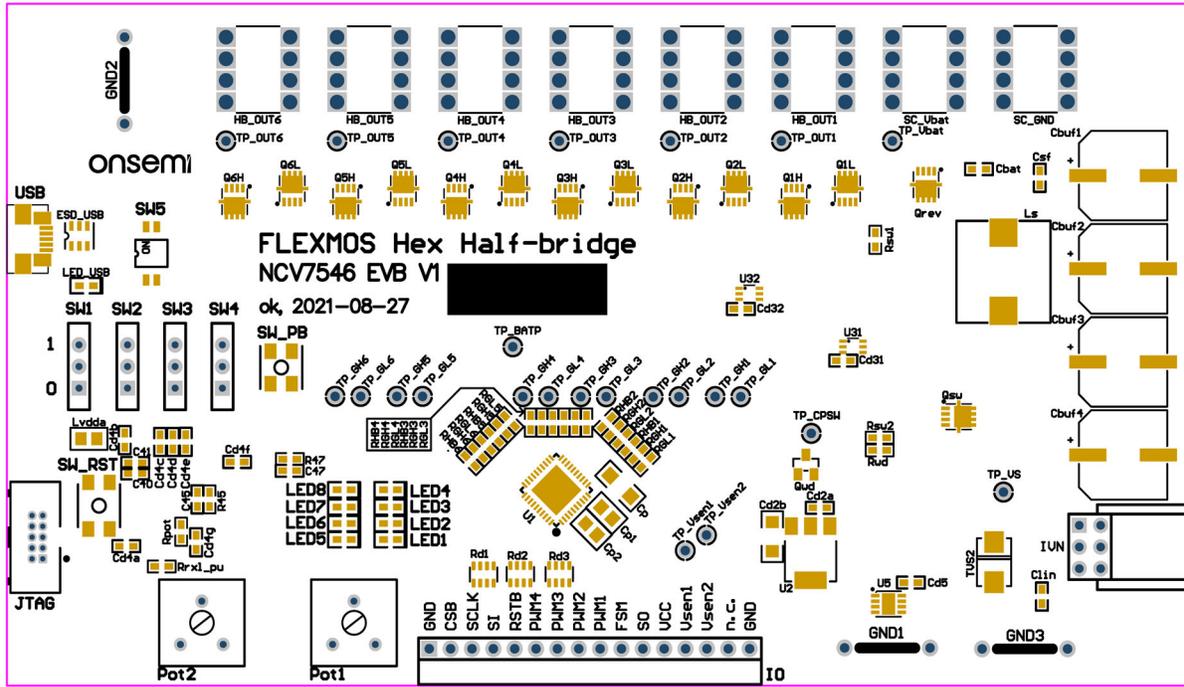


Figure 12. NCV7546 EVB PCB Top Assembly Drawing

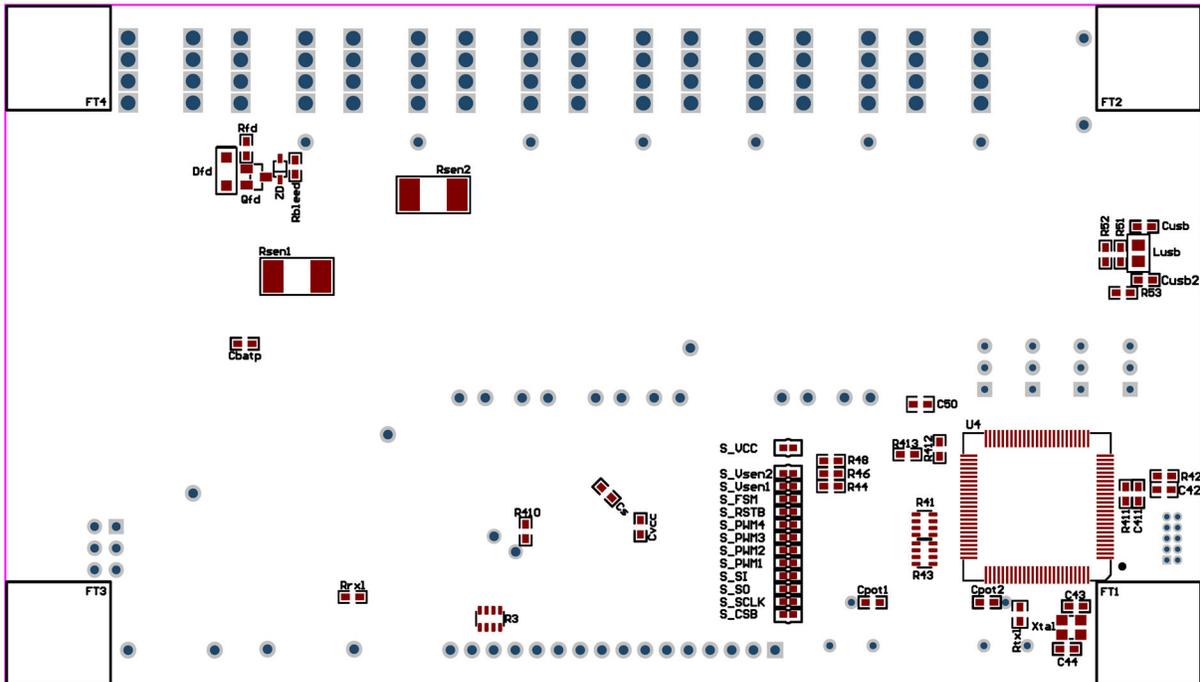


Figure 13. NCV7546 EVB PCB Bottom Assembly Drawing

# NCV7546VTFS5C460GEVB

## Composite Drawings

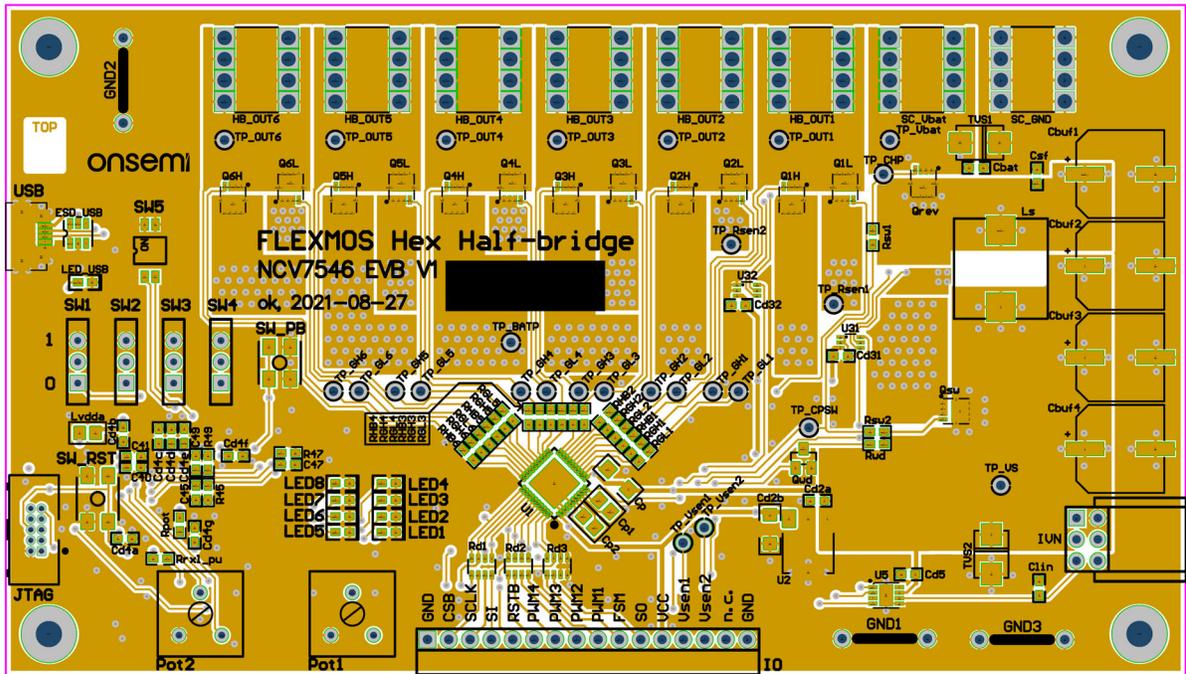


Figure 14. NCV7546 EVB PCB Top Composite Drawing

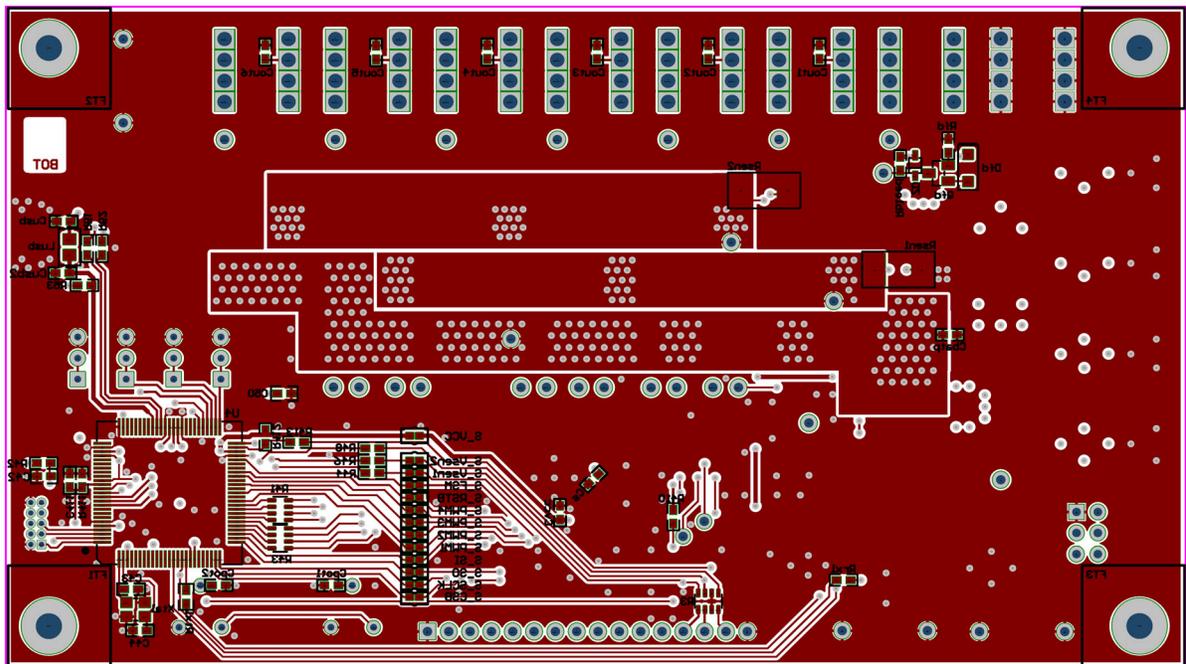


Figure 15. NCV7546 EVB PCB Bottom Composite Drawing

# NCV7546VTFS5C460GEVB

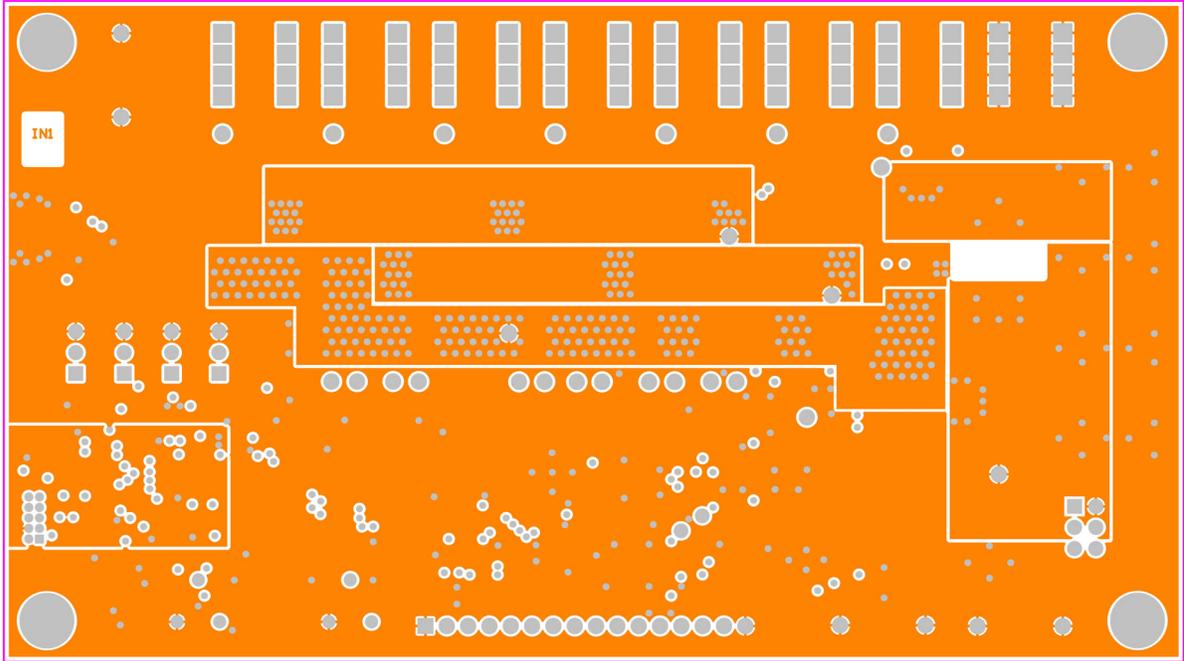


Figure 16. NCV7546 EVB PCB Internal Plane 1 Drawing

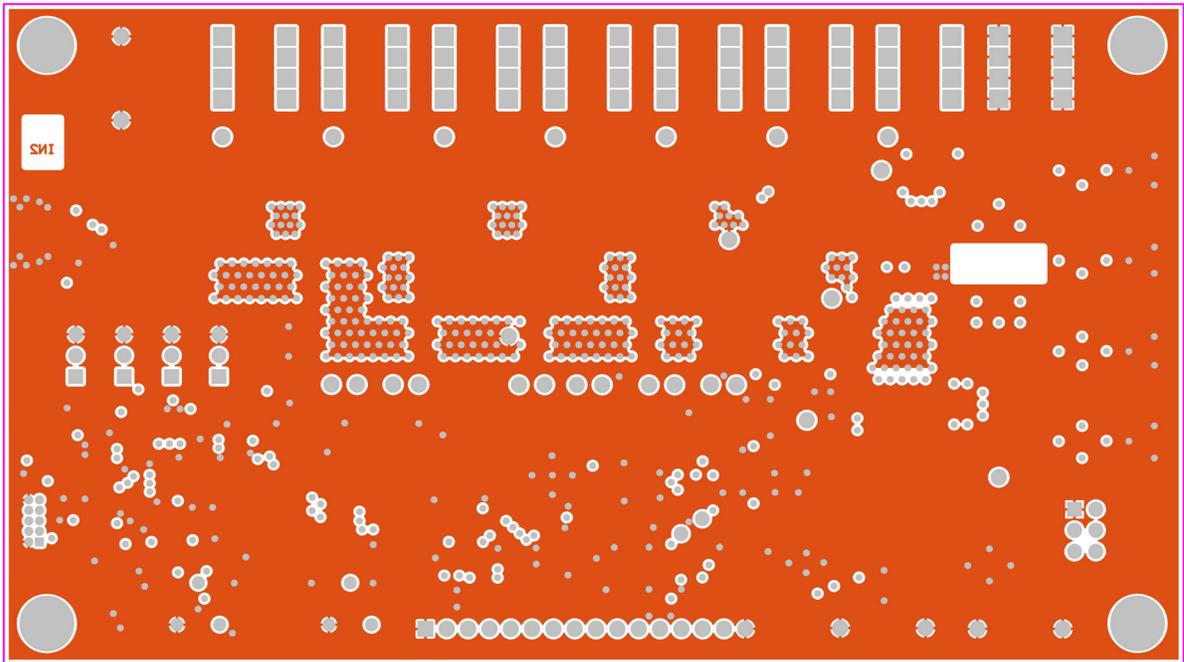


Figure 17. NCV7546 EVB PCB Internal Plane 2 Drawing

FLEXMOS is a trademark of Semiconductor Components Industries, LLC dba "onsemi" or its affiliates and/or subsidiaries in the United States and/or other countries.

**onsemi**, **Onsemi**, and other names, marks, and brands are registered and/or common law trademarks of Semiconductor Components Industries, LLC dba "**onsemi**" or its affiliates and/or subsidiaries in the United States and/or other countries. **onsemi** owns the rights to a number of patents, trademarks, copyrights, trade secrets, and other intellectual property. A listing of **onsemi**'s product/patent coverage may be accessed at [www.onsemi.com/site/pdf/Patent-Marking.pdf](http://www.onsemi.com/site/pdf/Patent-Marking.pdf). **onsemi** is an Equal Opportunity/Affirmative Action Employer. This literature is subject to all applicable copyright laws and is not for resale in any manner.

The evaluation board/kit (research and development board/kit) (hereinafter the "board") is not a finished product and is not available for sale to consumers. The board is only intended for research, development, demonstration and evaluation purposes and will only be used in laboratory/development areas by persons with an engineering/technical training and familiar with the risks associated with handling electrical/mechanical components, systems and subsystems. This person assumes full responsibility/liability for proper and safe handling. Any other use, resale or redistribution for any other purpose is strictly prohibited.

**THE BOARD IS PROVIDED BY ONSEMI TO YOU "AS IS" AND WITHOUT ANY REPRESENTATIONS OR WARRANTIES WHATSOEVER. WITHOUT LIMITING THE FOREGOING, ONSEMI (AND ITS LICENSORS/SUPPLIERS) HEREBY DISCLAIMS ANY AND ALL REPRESENTATIONS AND WARRANTIES IN RELATION TO THE BOARD, ANY MODIFICATIONS, OR THIS AGREEMENT, WHETHER EXPRESS, IMPLIED, STATUTORY OR OTHERWISE, INCLUDING WITHOUT LIMITATION ANY AND ALL REPRESENTATIONS AND WARRANTIES OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, TITLE, NON-INFRINGEMENT, AND THOSE ARISING FROM A COURSE OF DEALING, TRADE USAGE, TRADE CUSTOM OR TRADE PRACTICE.**

**onsemi** reserves the right to make changes without further notice to any board.

You are responsible for determining whether the board will be suitable for your intended use or application or will achieve your intended results. Prior to using or distributing any systems that have been evaluated, designed or tested using the board, you agree to test and validate your design to confirm the functionality for your application. Any technical, applications or design information or advice, quality characterization, reliability data or other services provided by **onsemi** shall not constitute any representation or warranty by **onsemi**, and no additional obligations or liabilities shall arise from **onsemi** having provided such information or services.

**onsemi** products including the boards are not designed, intended, or authorized for use in life support systems, or any FDA Class 3 medical devices or medical devices with a similar or equivalent classification in a foreign jurisdiction, or any devices intended for implantation in the human body. You agree to indemnify, defend and hold harmless **onsemi**, its directors, officers, employees, representatives, agents, subsidiaries, affiliates, distributors, and assigns, against any and all liabilities, losses, costs, damages, judgments, and expenses, arising out of any claim, demand, investigation, lawsuit, regulatory action or cause of action arising out of or associated with any unauthorized use, even if such claim alleges that **onsemi** was negligent regarding the design or manufacture of any products and/or the board.

This evaluation board/kit does not fall within the scope of the European Union directives regarding electromagnetic compatibility, restricted substances (RoHS), recycling (WEEE), FCC, CE or UL, and may not meet the technical requirements of these or other related directives.

FCC WARNING – This evaluation board/kit is intended for use for engineering development, demonstration, or evaluation purposes only and is not considered by **onsemi** to be a finished end product fit for general consumer use. It may generate, use, or radiate radio frequency energy and has not been tested for compliance with the limits of computing devices pursuant to part 15 of FCC rules, which are designed to provide reasonable protection against radio frequency interference. Operation of this equipment may cause interference with radio communications, in which case the user shall be responsible, at its expense, to take whatever measures may be required to correct this interference.

**onsemi** does not convey any license under its patent rights nor the rights of others.

LIMITATIONS OF LIABILITY: **onsemi** shall not be liable for any special, consequential, incidental, indirect or punitive damages, including, but not limited to the costs of requalification, delay, loss of profits or goodwill, arising out of or in connection with the board, even if **onsemi** is advised of the possibility of such damages. In no event shall **onsemi**'s aggregate liability from any obligation arising out of or in connection with the board, under any theory of liability, exceed the purchase price paid for the board, if any.

The board is provided to you subject to the license and other terms per **onsemi**'s standard terms and conditions of sale. For more information and documentation, please visit [www.onsemi.com](http://www.onsemi.com).

## ADDITIONAL INFORMATION

### TECHNICAL PUBLICATIONS:

Technical Library: [www.onsemi.com/design/resources/technical-documentation](http://www.onsemi.com/design/resources/technical-documentation)  
onsemi Website: [www.onsemi.com](http://www.onsemi.com)

ONLINE SUPPORT: [www.onsemi.com/support](http://www.onsemi.com/support)

For additional information, please contact your local Sales Representative at [www.onsemi.com/support/sales](http://www.onsemi.com/support/sales)