# Non-isolated Positive Output Buck AC/DC Converter Evaluation Board User's Manual



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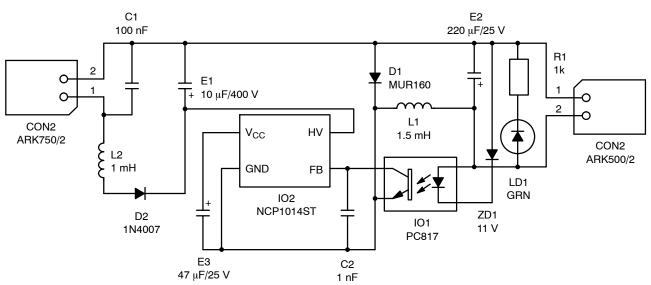
The monolithic power switcher, used in this application, greatly simplifies the total design and reduces time to production. The new line of the Power Switchers, NCP1010 through NCP1014, is ideal for this purpose. This IC in the SOT-223 package reduces size and is suitable for mass production. The design consists of input filter, rectifier with filtering capacitor, power stage with switcher and inductor, output ultrafast rectifier, output filtering capacitor, feedback loop with zener diode and optocoupler and indicating LED. The only component necessary for proper powering of the IC is the V<sub>CC</sub> capacitor. The IC is directly powered from the HV Drain circuit via internal voltage regulator. To eliminate the noise at the feedback input, some small ceramic capacitor with value of around 1.0 nF is necessary to be connected as close to the FB pin, as possible.



Figure 1. Evaluation Board Photo

This manual describes the way, how to easily design the simple, non isolated AC/DC converter for powering low voltage control part of mains applications with triac, or SCR power switch. Some examples are: dishwashers, microwave ovens, coffee machines, night illumination and so on. In comparison with resistive, or capacitive dropper is this solution more comfortable and features some advantages such as:

- Wide Input Voltage Range 85 VAC 265 VAC
- Smaller Size, Lower Weight, Lower Total Cost
- Good Line and Load Regulation, No Need of Additional Linear Regulators
- Efficient Design with Up to 80% Efficiency



SCHEMATIC DIAGRAM

#### SELECTION OF CRITICAL COMPONENTS

#### Inductor selection

For the selected output power need to be selected certain minimum value of the inductance. This value is dependent on the mode of operation. Reduced value results in Discontinuous Conduction Mode of operation (DCM). Practically was found, that the borderline between Continuous Conduction Mode of operation (CCM) and DCM is commonly set slightly below maximum output power. The result is low cost of the inductor, freewheeling diode ( $t_{rr} > 35$  ns), higher efficiency and lower cost. The negative result is in lower output power and higher cost of the NCP101x Power Switcher.

The current ripple in the inductor during the  $T_{on}$  time may be expressed by Equation 1.

$$\Delta I_{ripple}(Ton) = T_{on} \cdot \left(\frac{(V_{min} - V_{ds} - V_{O})}{L_{min}}\right)$$
(eq. 1)

Where:

 $T_{on}$  = ON Time, Internal Power Switch in ON,  $V_{min}$  = Minimum Rectified Input Voltage,

 $V_{min}$  = Drain-to-Source Voltage Drop,

 $V_{ds} = Dtani-to-Source$  $V_0 = Output Voltage,$ 

 $L_{min} = Minimum$  Inductor Value.

The current ripple in the inductor during the  $T_{off}$  time may be expressed by Equation 2.

$$\Delta I_{ripple}(Toff) = T_{off} \cdot \left(\frac{V_{O}}{L_{min}}\right)$$
 (eq. 2)

T<sub>off</sub> = OFF Time, Internal Power Switch in OFF.

The current through the inductor at the beginning of the  $T_{on}$  time is shown by Equation 3.

 $l_{init} = l_{set} - \Delta l_{ripple}$  (eq. 3)

I<sub>set</sub> = Peak Switching Current Set by the FB Loop.

The average current through the inductor over one switching cycle can be expressed by Equation 4.

$$I_{c} = f_{op\_min} \cdot \left( \left( \frac{\Delta I_{ripple}}{2 + I_{init}} \right) \cdot T_{on} + \left( \frac{\Delta I_{ripple}}{2 + I_{init}} \right) \cdot T_{off} \right) (eq. 4)$$

 $I_c$  = Inductor Operating Current,

 $f_{op min}$  = Minimum Operating Frequency

The theoretical minimum inductor value corresponds to Equation 5.

$$L_{min} = \frac{(2 \cdot V_{O} \cdot I_{O} \cdot (V_{min} - V_{ds} - V_{O}))}{(\Delta I_{ripple}^{2} \cdot f_{op}_{min} \cdot (V_{min} - V_{ds}))}$$
(eq. 5)

I<sub>O</sub> = Output DC Current.

The theoretical maximum output power will be shown in Equation 6.

$$P_{out\_max} = L_{min} \cdot (I_{set}^2 - I_{init}^2) \cdot f_{op\_min}$$
$$\cdot \frac{\left(\frac{(V_{min} - V_{ds})}{(V_{min} - V_{ds} - V_O)}\right)}{2} \qquad (eq. 6)$$

The current ripple in the inductor during the normal operation will be shown in Equation 7.

$$\Delta I_{\text{ripple}} = \frac{((V_{\text{min}} - V_{\text{ds}} - V_{\text{O}}) \cdot V_{\text{O}})}{((V_{\text{min}} - V_{\text{ds}}) \cdot f_{\text{op}} \min \cdot L_{\text{min}})}$$
(eq. 7)

The output current will be shown in Equation 8.

$$I_{O} = f_{op\_min} \cdot \frac{((I_{set} + I_{init}) \cdot T_{on} + (I_{set} + I_{init}) \cdot T_{off})}{2} (eq. 8)$$

Table 1. TABLE OF PRESELECTED INDUCTORS ( $V_{min} = 120 \text{ V}$ , $V_{ds} = 9 \text{ V}$ , $V_O = 12 \text{ V}$ , $I_{set} = 0.405 \text{ A}$ , $f_{op\_min} = 59 \text{ kHz}$ )
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Inductance (μΗ)	Coilcraft Part Number (see appendix for address)	∆I <sub>ripple</sub> (A)	Output Current (A)		
470	RFB0810-471	0.39	0.25		
680	RFB0810-681	0.27	0.32		
820	RFB0810-821	0.22	0.34		
1000	RFB0810-102	0.18	0.36		
1500	1500 RFB0810-152		0.40		

NOTE: The output current is the theoretical value and need to be multiplied by the efficiency (~0.7).

#### Freewheeling diode selection

The freewheeling diode needs to be selected accordingly to the mode of operation. For the CCM operation needs to be used the ultra fast diode with  $t_{rr} < 35$  ns. For the DCM operation the standard ultra fast diode with  $t_{rr} < 75$  ns is enough.

Table 2. TABLE OF PRESELECTED FREEWHEELING DIODES
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Part number	V <sub>RRM</sub> (V)	I <sub>F(AV)</sub> (A)	t <sub>rr</sub> (ns)	Package
MUR160	600	1.0	75	Axial Lead
MURA160T3	600	1.0	75	SMD SMA
MURS160T3	600	1.0	75	SMD SMB
MURS260T3	600	2.0	75	SMD SMB

#### Electrical Specification of the example at Figure 2:

Input: 85 VAC – 265 VAC

Output: + 12 V / 200 mA

NOTE: The polarity is proportional to common line.

## COMPONENT LAYOUT

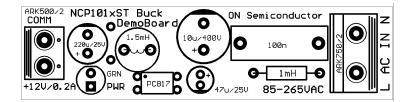


Figure 3. Component Layout – Top Side

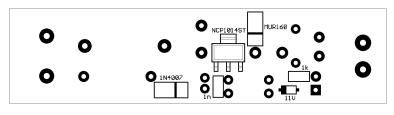


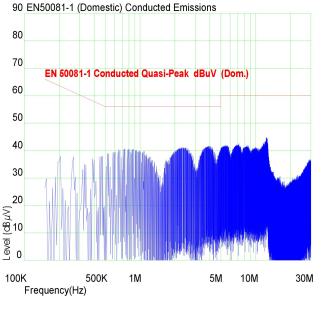
Figure 4. Component Layout – Bottom Side

## PCB LAYOUT



Figure 5. PCB Layout

#### EMI TEST RESULTS



#### Test Conditions:

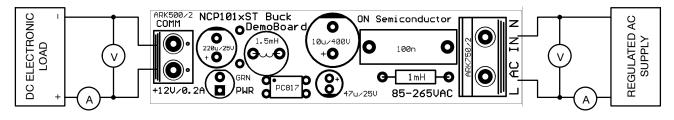
Input: 230 VAC Output: 11.7 VDC Load: Resistive 68 R

## Figure 6. Conducted EMI

## TEST PROCEDURE

#### **Necessary Equipment:**

- 1 Current limited 90 265 Vrms AC source (current limited to avoid board destruction in case of a defective part) or a 380 VDC source (e.g. AGILENT 681x)
- 1 AC Volt-Meter able to measure up to 300 V AC (e.g. KEITHLEY 2000)
- 1 AC Amp-Meter able to measure up to 1 A AC (e.g. KEITHLEY 2000)
- 1 DC Volt-Meter able to measure up to 20 V DC (e.g. KEITHLEY 2000)
- 1 DC Amp-Meter able to measure up to 500 mA DC (e.g. KEITHLEY 2000)
- 1 DC Electronic Load (e.g. AGILENT 6060B)



#### Figure 7. Test Setup

#### **Test Procedure**

- Connect the test setup as shown in Figure 7.
- Apply an input voltage, Uin = 90 265 Vac
- Apply Iout(load) = 0 A
- Check that Uout is 12 Vdc
- Increase Iout(load) load to: 12 V / 200 mA
- Check that Uout is 12 V

- Power down the load
  - Power down Uin
  - End of test
  - NOTE: Be careful when manipulating the boards in operation, lethal voltages up to 265 Vac are present on the primary side.

#### **BILL OF MATERIAL**

#### Table 3. NCP1014STBUCGEVB EVALUATION BOARD BILL OF MATERIALS

Desig- nator	QTY	Description	Value	Toler- ance	Footprint	Manufacturer	Manufacturer Part Number	Substi- tution Allowed	RoHS Com- pliant
C1	1	Capacitor X2	100 nF	±10%	Through Hole	Vishay	F1772-410-2030	Yes	Yes
C2	1	CMS Capacitor	1 nF	±10%	1206	AVX	12065C102KAT2A	Yes	Yes
CON1	1	Input Terminal Block	LP7.5/2/903.2 OR	-	LP7.5/2	WeidMuller	LP7.5/2/903.2 OR	Yes	Yes
CON2	1	Output Terminal Block	PM5.08/2/90	-	PM5.08/2	WeidMuller	PM5.08/2/90	Yes	Yes
D1	1	Ultrafast Power Rectifier	MURA160	-	SMA	ON Semiconductor	MURA160T3G	No	Yes
D2	1	1 A, 1000 V Standard Rectifier	1N4007	-	Axial Lead	ON Semiconductor	1N4007RLG	No	Yes
E1	1	Electrolytic Capacitor	10 uF / 400 V	±20%	Through Hole	Panasonic	ECA2GHG100	Yes	Yes
E2	1	Electrolytic Capacitor	220 uF / 25 V	±20%	Through Hole	Panasonic	ECA1EHG221	Yes	Yes
E3	1	Electrolytic Capacitor	47 uF / 25 V	±20%	Through Hole	Rubycon	25ML47M6.3X5	Yes	Yes
IO1	1	Opto-Coupler	PC817	-	DIL-4	Sharp	PC817X1J000F	Yes	Yes
102	1	Monolithic Power Switcher	NCP1014	-	SOT-223	ON Semiconductor	NCP1014ST65T3G	No	Yes
L1	1	Inductor	1.5 mH	±10%	RFB0810	Coil Craft	RFB0810-152	Yes	Yes
L2	1	Inductor	1 mH / 1.6 A	±10%	Through Hole	Fastron	SMCC-R10X-YY	Yes	Yes
LD1	1	LED	Green LED 5 mm	-	Through Hole	Avago	HLMP-HM57-SV000	Yes	Yes
R1	1	CMS Resistor	1 kΩ	±1%	1206	Vishay	RCA12061K00FKEA	Yes	Yes
ZD1	1	Zener Diode	11 V	±5%	SOD-123	ON Semiconductor	MMSZ11T1G	No	Yes

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