

Silicon Carbide (SiC) Cascode JFET - EliteSiC, Power N-Channel, TO-263-7, 750 V, 9 mohm

SiC JFET w/ Si MOSFET

UJ4SC075009B7S

Description

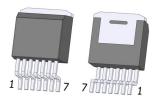
The UJ4SC075009B7S is a 750 V, 9 m Ω G4 SiC FET. It is based on a unique 'cascode' circuit configuration, in which a normally-on SiC JFET is co-packaged with a Si MOSFET to produce a normally-off SiC FET device. The device's standard gate-drive characteristics allows for a true "drop-in replacement" to Si IGBTs, Si FETs, SiC MOSFETs or Si superjunction devices. Available in the TO-263-7 package, this device exhibits ultra-low gate charge and exceptional reverse recovery characteristics, making it ideal for switching inductive loads and any application requiring standard gate drive.

Features

- On-Resistance R_{DS(on)}: 9 mΩ (typ)
 Operating Temperature: 175 °C (Max)
 Excellent Reverse Recovery: Q_{rr} = 338 nC
- Low Body Diode V_{FSD}: 1.1 V
 Low Gate Charge: Q_G = 75 nC
- Threshold Voltage V_{G(th)}: 4.5 V (typ) Allowing 0 to 15 V Drive
- Low Intrinsic Capacitance
- ESD Protected: HBM Class 2
- TO-263-7 Package for Faster Switching, Clean Gate Waveforms
- This Device is Pb-Free, Halogen Free and is RoHS Compliant

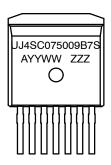
Typical Applications

- EV Charging
- PV Inverters
- Switch Mode Power Supplies
- Power Factor Correction Modules
- Motor Drives
- Induction Heating



TO-263-7 CASE 418BA

MARKING DIAGRAM

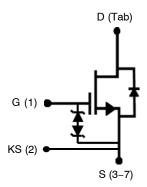


 $\label{eq:UJ4SC075009B7S} \ = \ Specific\ Device\ Number$

A = Assembly Location
YY = Year
WW = Work Week

ZZZ = Lot ID

PIN CONNECTIONS



ORDERING INFORMATION

See detailed ordering and shipping information on page 9 of this data sheet.

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MAXIMUM RATINGS

Symbol	Parameter	Test Conditions	Value	Unit
V _{DS}	Drain-Source Voltage		750	V
V_{GS}	Gate-Source Voltage	DC	-20 to +20	V
		AC (f > 1 Hz)	-25 to +25	V
I _D	Continuous Drain Current (Note 1)	T _C < 61 °C	106	Α
		T _C = 100 °C	86	Α
I _{DM}	Pulsed Drain Current (Note 2)	T _C = 25 °C	344	Α
E _{AS}	Single Pulsed Avalanche Energy (Note 3)	L = 15 mH, I _{AS} = 5.2 A	202	mJ
dv/dt	SiC FET dv/dt Ruggedness	V _{DS} ≤ 500 V	100	V/ns
P _{tot}	Power Dissipation	T _C = 25 °C	375	W
T _{J,max}	Maximum Junction Temperature		175	°C
T _J , T _{STG}	Operating and Storage Temperature		-55 to 175	°C
T _{SOLDER}	Reflow Soldering Temperature	Reflow MSL 1	245	°C

Stresses exceeding those listed in the Maximum Ratings table may damage the device. If any of these limits are exceeded, device functionality should not be assumed, damage may occur and reliability may be affected.

- Limited by bondwires
 Pulse width t_p limited by T_{J,max}
 Starting T_J = 25 °C

THERMAL CHARACTERISTICS

Symbol	Parameter	Test Conditions	Min	Тур	Max	Unit
$R_{\theta JC}$	Thermal Resistance, Junction-to-Case		-	0.31	0.40	°C/W

ELECTRICAL CHARACTERISTICS ($T_J = +25$ °C unless otherwise specified)

Symbol	Parameter	Test Conditions		Min	Тур	Max	Unit
TYPICAL	PERFORMANCE – STATIC						
BV_{DS}	Drain-Source Breakdown Voltage	$V_{GS} = 0 \text{ V}, I_D = 1 \text{ mA}$		750	_	_	V
I _{DSS}	Total Drain Leakage Current	$V_{DS} = 750 \text{ V}, V_{GS} = 0$	V, T _J = 25 °C	-	4.0	84	μΑ
		$V_{DS} = 750 \text{ V}, V_{GS} = 0$	V, T _J = 175°C	-	35	-	
I _{GSS}	Total Gate Leakage Current	$V_{DS} = 0 \text{ V}$, $T_{J} = 25 ^{\circ}\text{C}$ $V_{GS} = -20 \text{ V} / + 20 \text{ V}$		_	2	±20	μΑ
R _{DS(on)}	Drain-Source On-resistance	V _{GS} = 12 V, I _D = 70 A	T _J = 25 °C	-	9	11.5	mΩ
			T _J = 125 °C	-	14.8	-	
			T _J = 175 °C	-	19.4	-	
V _{G(th)}	Gate Threshold Voltage	V _{DS} = 5 V, I _D = 10 mA		3.5	4.5	5.5	V
R _G	Gate Resistance	f = 1 MHz, open drain		-	2.3	_	Ω
TYPICAL	PERFORMANCE - REVERSE DIODE						
I _S	Diode Continuous Forward Current (Note 1)	T _C < 61 °C		-	_	106	Α
I _{S,pulse}	Diode Pulse Current (Note 2)	T _C = 25 °C		-	-	344	Α
V_{FSD}	Forward Voltage	V _{GS} = 0 V, I _S = 35 A, 7	J = 25 °C	-	1.10	1.24	V
		V_{GS} = 0 V, I_S = 35 A, T_J = 175 $^{\circ}$ C		-	1.14	_	
Q_{rr}	Reverse Recovery Charge	$\begin{array}{c} V_{DS} = 400 \text{ V, } I_{S} = 70 \text{ A,} \\ V_{GS} = 0 \text{ V, } R_{G-EXT} = 33 \Omega, \\ \text{di/dt} = 2500 \text{ A/μs, } T_{J} = 25 \text{ °C} \end{array}$		-	338	_	nC
t _{rr}	Reverse Recovery Time			-	29	-	ns
Q _{rr}	Reverse Recovery Charge	$V_{DS} = 400 \text{ V, } I_S = 70 \text{ A,} \ V_{GS} = 0 \text{ V, } R_{G} \text{ EXT} = 33 \Omega, \ di/dt = 2500 \text{ A/$\mu s, } T_J = 150 \text{ °C}$		-	375	-	nC
t _{rr}	Reverse Recovery Time			-	32	_	ns

ELECTRICAL CHARACTERISTICS ($T_J = +25$ $^{\circ}C$ unless otherwise specified) (continued)

Symbol	Parameter	Test Conditions	Min	Тур	Max	Unit
TYPICAL	PERFORMANCE – DYNAMIC		•	•		
C _{iss}	Input Capacitance	V _{DS} = 400 V, V _{GS} = 0 V, f = 100 kHz	-	3340	-	pF
C _{oss}	Output Capacitance		-	230	-	
C _{rss}	Reverse Transfer Capacitance		-	1.4	-	
C _{oss(er)}	Effective Output Capacitance, Energy Related	V _{DS} = 0 V to 400 V,	-	286	-	pF
C _{oss(tr)}	Effective Output Capacitance, Time Related	V _{GS} = 0 V	_	605	-	pF
E _{oss}	C _{OSS} Stored Energy	V _{DS} = 400 V, V _{GS} = 0 V	-	23	-	μJ
Q_{G}	Total Gate Charge	V _{DS} = 400 V, I _D = 70 A,	-	75	-	nC
Q _{GD}	Gate-Drain Charge	V _{GS} = 0 V to 15 V	-	13	-	
Q _{GS}	Gate-Source Charge		-	22	-	
t _{d(on)}	Turn-on Delay Time	Notes 4 and 5 $V_{DS} = 400 \text{ V, } I_D = 70 \text{ A,} \\ \text{Gate Driver} = 0 \text{ V, to } +15 \text{ V,} \\ \text{Turn-on } R_{G,EXT} = 1 \Omega, \\ \text{Turn-off } R_{G,EXT} = 5 \Omega, \\ \text{Inductive Load,} \\ \text{FWD: same device with} \\ V_{GS} = 0 \text{ V and } R_G = 5 \Omega, \\ \text{RC snubber: } R_S = 5 \Omega \text{ and} $	-	17	-	ns
t _r	Rise Time		-	25	-	
t _{d(off)}	Turn-off Delay Time		_	65	-	
t _f	Fall Time		-	14	-	
E _{ON}	Turn-on Energy Including R _S Energy		_	220	-	μЈ
E _{OFF}	Turn-off Energy Including R _S Energy		_	181	-	
E _{TOTAL}	Total Switching Energy	C _S = 560 pF, T _J = 25 °C	_	401	-	
E _{RS_ON}	Snubber R _S Energy During Turn-on		_	13	-	
E _{RS_OFF}	Snubber R _S Energy During Turn-off		_	50	-	
t _{d(on)}	Turn-on Delay Time	Notes 4 and 5	-	18	-	ns
t _r	Rise Time	V _{DS} = 400 V, I _D = 70 A, Gate Driver = 0 V, to +15 V,	_	28	-	
t _{d(off)}	Turn-off Delay Time	Turn-on $R_{G,EXT} = 1 \Omega$,	-	68	-	
t _f	Fall Time	Turn-off $R_{G,EXT}$ = 5 Ω , Inductive Load,	_	13	-	
Eon	Turn-on Energy Including R _S Energy	FWD: same device with $V_{GS}=0$ V and $R_{G}=5$ Ω , RC snubber: $R_{S}=5$ Ω and $C_{S}=560$ pF, $T_{J}=150$ °C	_	245	-	μJ
E _{OFF}	Turn-off Energy Including R _S Energy		-	211	-	
E _{TOTAL}	Total Switching Energy		-	456	-	
E _{RS_ON}	Snubber R _S Energy During Turn-on		_	13	-	
E _{RS_OFF}	Snubber R _S Energy During Turn-off		-	50	-	

Product parametric performance is indicated in the Electrical Characteristics for the listed test conditions, unless otherwise noted. Product performance may not be indicated by the Electrical Characteristics if operated under different conditions.

Measured with the switching test circuit in Figure 26.
 In this datasheet, all the switching energies (turn-on energy, turn-off energy and total energy) presented in the tables and Figures include the device RC snubber energy losses.

TYPICAL CHARACTERISTICS

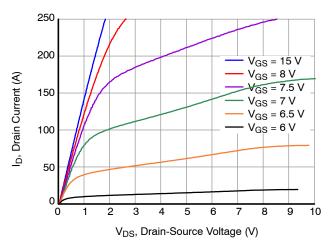


Figure 1. Typical Output Characteristics at $$T_{J}=-55~^{\circ}C,\,t_{p}<250~\mu s$$

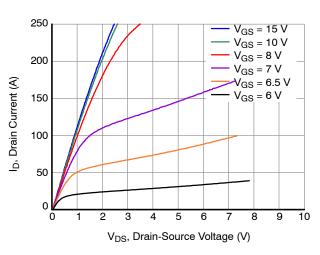


Figure 2. Typical Output Characteristics at $T_J = 25 \, ^{\circ}\text{C}, \, t_p < 250 \, \mu\text{s}$

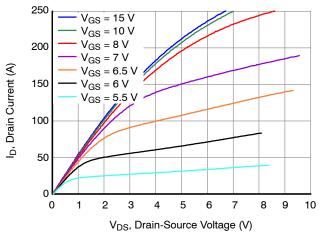


Figure 3. Typical Output Characteristics at T_J = 175 °C, t_p < 250 μs

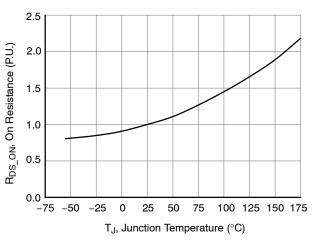


Figure 4. Normalized On-Resistance vs. Temperature at V_{GS} = 12 V and I_D = 70 A

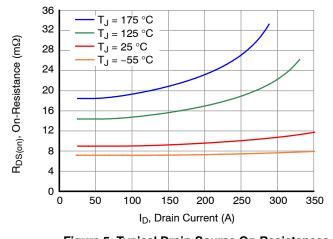


Figure 5. Typical Drain-Source On-Resistances at $V_{GS} = 12 \text{ V}$

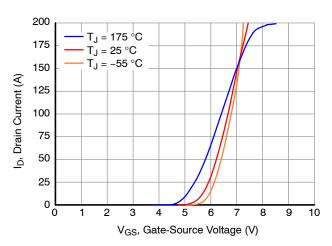


Figure 6. Typical Transfer Characteristics at $V_{DS} = 5 \text{ V}$

TYPICAL CHARACTERISTICS (continued)

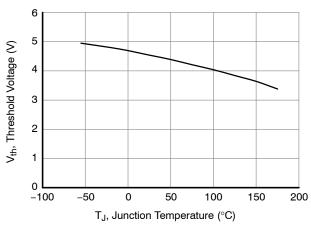


Figure 7. Threshold Voltage vs. Junction Temperature at V_{DS} = 5 V and I_{D} = 10 mA

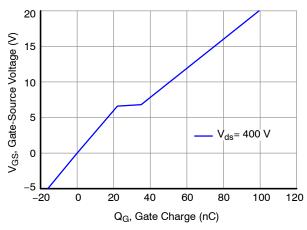


Figure 8. Typical Gate Charge at I_D = 70 A

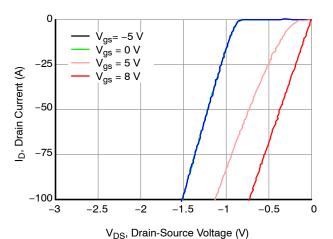


Figure 9. 3^{rd} Quadrant Characteristics at $T_J = -55$ °C

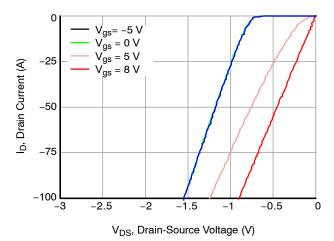


Figure 10. 3^{rd} Quadrant Characteristics at $T_J = 25$ °C

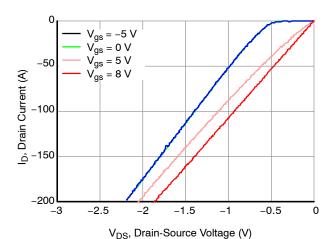


Figure 11. 3^{rd} Quadrant Characteristics at $T_J = 175$ °C

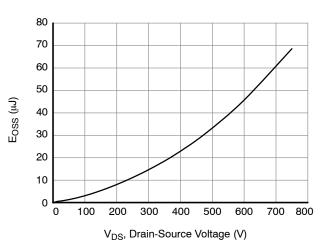


Figure 12. Typical Stored Energy in C_{OSS} at V_{GS} = 0 V

TYPICAL CHARACTERISTICS (continued)

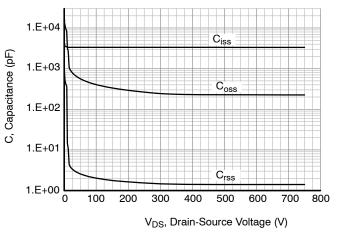


Figure 13. Typical Capacitances at f = 100 kHz and V_{GS} = 0 V

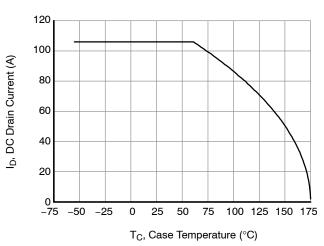


Figure 14. DC Drain Current Derating

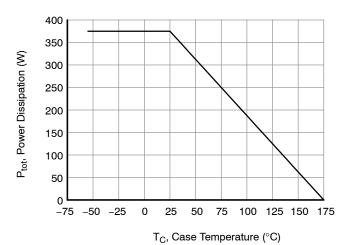


Figure 15. Total Power Dissipation

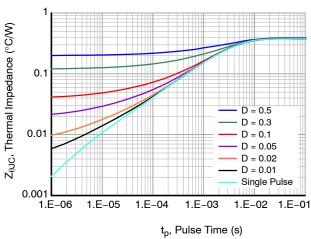


Figure 16. Maximum Transient Thermal Impedance

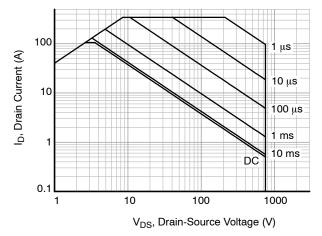


Figure 17. Safe Operation Area at T_C = 25 °C, D = 0, Parameter t_p

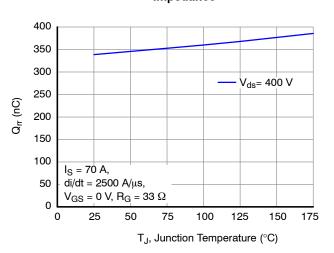


Figure 18. Reverse Recovery Charge Q_{rr} vs. Junction Temperature

TYPICAL CHARACTERISTICS (continued)

Snubber R_S Energy (นJ)

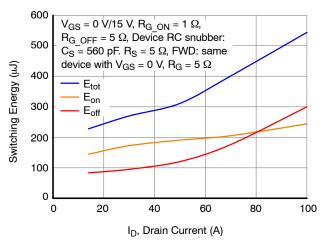


Figure 19. Clamped Inductive Switching Energy vs. Drain Current at V_{DS} = 400 V and T_J = 25 °C

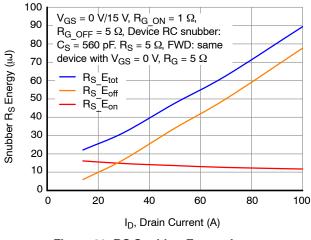


Figure 20. RC Snubber Energy Loss vs. Drain Current at V_{DS} = 400 V and T_{J} = 25 °C

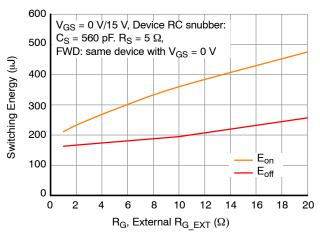


Figure 21. Clamped Inductive Switching Energy vs. $R_{G\ EXT}$ at V_{DS} = 400 V, I_{D} = 70 A and T_{J} = 25 °C

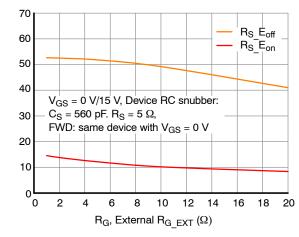


Figure 22. RC Snubber Energy Losses vs. $R_{G\ EXT}$ at V_{DS} = 400 V, I_{D} = 70 A and T_{J} = 25 °C

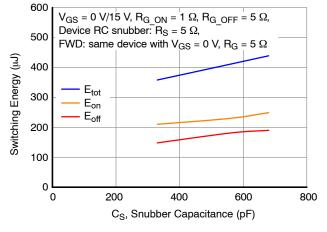


Figure 23. Clamped Inductive Switching Energy vs. Snubber Capacitance C_S at V_{DS} = 400 V, I_D = 70 A and T_J = 25 °C

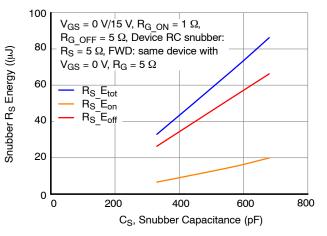


Figure 24. RC Snubber Energy Losses vs. Snubber Capacitance C_S at V_{DS} = 400 V, I_D = 70 A and T_J = 25 °C

TYPICAL CHARACTERISTICS (continued)

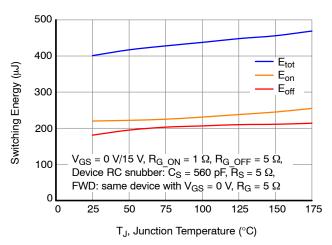


Figure 25. Clamped Inductive Switching Energy vs. Junction Temperature at V_{DS} = 400 V and I_{D} = 70 A

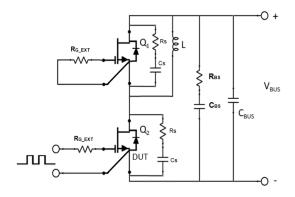


Figure 26. Schematic of the Half-Bridge Mode Switching Test Circuit. Note, a Bus RC Snubber (R_{BS} = 1Ω , C_{BS} =100 nF) is Used to Reduce the Power Loop High Frequency Oscillations.

APPLICATIONS INFORMATION

SiC FETs are enhancement-mode power switches formed by a high-voltage SiC depletion-mode JFET and a low-voltage silicon MOSFET connected in series. The silicon MOSFET serves as the control unit while the SiC JFET provides high voltage blocking in the off state. This combination of devices in a single package provides compatibility with standard gate drivers and offers superior performance in terms of low on-resistance ($R_{DS(on)}$), output capacitance (C_{oss}), gate charge (Q_G), and reverse recovery charge (Q_{rr}) leading to low conduction and switching losses. The SiC FETs also provide excellent reverse conduction capability eliminating the need for an external anti-parallel diode.

Like other high performance power switches, proper PCB layout design to minimize circuit parasitics is strongly recommended due to the high dv/dt and di/dt rates. An external gate resistor is recommended when the FET is

working in the diode mode in order to achieve the optimum reverse recovery performance. For more information on SiC FET operation, see www.onsemi.com.

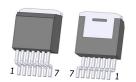
A snubber circuit with a small $R_{(G)}$, or gate resistor, provides better EMI suppression with higher efficiency compared to using a high $R_{(G)}$ value. There is no extra gate delay time when using the snubber circuitry, and a small $R_{(G)}$ will better control both the turn-off $V_{(DS)}$ peak spike and ringing duration, while a high $R_{(G)}$ will damp the peak spike but result in a longer delay time. In addition, the total switching loss when using a snubber circuit is less than using high $R_{(G)}$, while greatly reducing $E_{(OFF)}$ from mid-to-full load range with only a small increase in $E_{(ON)}$. Efficiency will therefore improve with higher load current. For more information on how a snubber circuit will improve overall system performance, visit the **onsemi** website at www.onsemi.com.

ORDERING INFORMATION

Part Number	Marking	Package	Shipping [†]
UJ4SC075009B7S	UJ4SC075009B7S	TO-263-7 (Pb-Free, Halogen Free)	800 units / Tape and Reel

[†]For information on tape and reel specifications, including part orientation and tape sizes, please refer to our Tape and Reel Packaging Specifications Brochure, BRD8011/D.



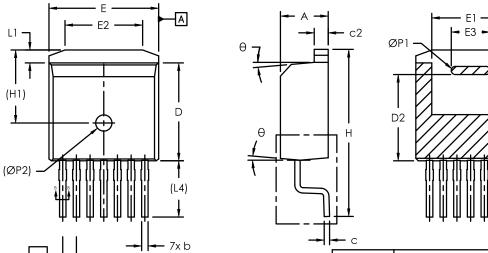


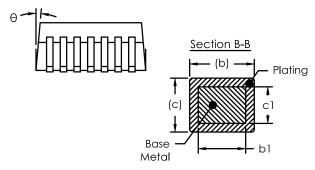
TO-263-7 10.18x9.08x4.43, 1.27P CASE 418BA ISSUE B

DATE 17 APR 2025

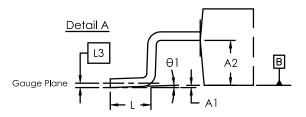
D1

(H3)





⊕ 0.25mm **M** B A **M**



NI	<u> </u>	tes	
- 1 7	O	163	

- 1. Dimensioning and Tolerancing as per ASME Y14.5M, 2018.
- 2. Controlling Dimension: Millimeters
- 3. Package body sides exclude mold flash and gate burrs.
- 4. Dimension L is measured on gauge plane.
- 5. Dimension c1 and b1 applies to base metal only.

Min Nom Max A 4.30 4.43 4.56 A1 0.00 0.13 0.25 A2 2.45 2.60 2.75 b 0.50 0.60 0.70 b1 0.50 - - c 0.40 - - c2 1.20 1.30 1.40 D 8.93 9.08 9.23 D1 5.85 6.00 6.15 D2 7.90 8.00 8.10 e 1.27 BSC E 10.08 10.18 10.28 E1 6.82 7.22 7.62 E2 6.50 7.55 8.60 E3 3.50 3.60 3.70 H 15.00 15.50 16.00 H1 6.78 REF H3 7.30 REF L 1.90 2.20 2.50 L1 0.98 1.20 1.42 <	SYM		MILLIMETERS			
A1 0.00 0.13 0.25 A2 2.45 2.60 2.75 b 0.50 0.60 0.70 b1 0.50 - - c 0.40 0.50 0.60 c1 0.40 - - c2 1.20 1.30 1.40 D 8.93 9.08 9.23 D1 5.85 6.00 6.15 D2 7.90 8.00 8.10 e 1.27 BSC E 10.08 10.18 10.28 E1 6.82 7.22 7.62 E2 6.50 7.55 8.60 E3 3.50 3.60 3.70 H 15.00 15.50 16.00 H1 6.78 REF H3 7.30 REF L 1.90 2.20 2.50 L1 0.98 1.20 1.42 L3 0.25 BSC 1.44 5.22 REF ØP1 0.65 0.75 0.85	311/1	Min	Nom	Мах		
A2 2.45 2.60 2.75 b 0.50 0.60 0.70 b1 0.50 - - c 0.40 0.50 0.60 c1 0.40 - - c2 1.20 1.30 1.40 D 8.93 9.08 9.23 D1 5.85 6.00 6.15 D2 7.90 8.00 8.10 e 1.27 BSC E 10.08 10.18 10.28 E1 6.82 7.22 7.62 E2 6.50 7.55 8.60 E3 3.50 3.60 3.70 H 15.00 15.50 16.00 H1 6.78 REF H3 7.30 REF L 1.90 2.20 2.50 L1 0.98 1.20 1.42 L3 0.25 BSC 1.4 5.22 REF ØP1 0.65 0.75 0.85 ØP2 1.50 REF 5°	Α	4.30	4.43	4.56		
b 0.50 0.60 0.70 b1 0.50 - - c 0.40 0.50 0.60 c1 0.40 - - c2 1.20 1.30 1.40 D 8.93 9.08 9.23 D1 5.85 6.00 6.15 D2 7.90 8.00 8.10 e 1.27 BSC E 10.08 10.18 10.28 E1 6.82 7.22 7.62 E2 6.50 7.55 8.60 E3 3.50 3.60 3.70 H 15.00 15.50 16.00 H1 6.78 REF H3 7.30 REF L 1.90 2.20 2.50 L1 0.98 1.20 1.42 L3 0.25 BSC L4 5.22 REF ØP1 0.65 0.75 0.85 ØP2 1.50 REF	A1	0.00	0.13	0.25		
b1 0.50 - - c 0.40 0.50 0.60 c1 0.40 - - c2 1.20 1.30 1.40 D 8.93 9.08 9.23 D1 5.85 6.00 6.15 D2 7.90 8.00 8.10 e 1.27 BSC E 10.08 10.18 10.28 E1 6.82 7.22 7.62 E2 6.50 7.55 8.60 E3 3.50 3.60 3.70 H 15.00 15.50 16.00 H1 6.78 REF H3 7.30 REF. L 1.90 2.20 2.50 L1 0.98 1.20 1.42 L3 0.25 BSC L4 5.22 REF ØP1 0.65 0.75 0.85 ØP2 1.50 REF 5°	A2	2.45	2.60	2.75		
C 0.40 0.50 0.60 c1 0.40 - - c2 1.20 1.30 1.40 D 8.93 9.08 9.23 D1 5.85 6.00 6.15 D2 7.90 8.00 8.10 e 1.27 BSC E E 10.08 10.18 10.28 E1 6.82 7.22 7.62 E2 6.50 7.55 8.60 E3 3.50 3.60 3.70 H 15.00 15.50 16.00 H1 6.78 REF H3 7.30 REF L 1.90 2.20 2.50 L1 0.98 1.20 1.42 L3 0.25 BSC L4 5.22 REF ØP1 0.65 0.75 0.85 ØP2 1.50 REF 5°	b	0.50	0.60	0.70		
C1 0.40 - - C2 1.20 1.30 1.40 D 8.93 9.08 9.23 D1 5.85 6.00 6.15 D2 7.90 8.00 8.10 e 1.27 BSC E 10.08 10.18 10.28 E1 6.82 7.22 7.62 E2 6.50 7.55 8.60 E3 3.50 3.60 3.70 H 15.00 15.50 16.00 H1 6.78 REF H3 7.30 REF. L 1.90 2.20 2.50 L1 0.98 1.20 1.42 1.42 L3 0.25 BSC 1.42 5.22 REF ØP1 0.65 0.75 0.85 ØP2 1.50 REF 5°	b1	0.50	-	=		
C2 1.20 1.30 1.40 D 8.93 9.08 9.23 D1 5.85 6.00 6.15 D2 7.90 8.00 8.10 e 1.27 BSC E 10.08 10.18 10.28 E1 6.82 7.22 7.62 E2 6.50 7.55 8.60 E3 3.50 3.60 3.70 H 15.00 15.50 16.00 H1 6.78 REF H3 7.30 REF. L 1.90 2.20 2.50 L1 0.98 1.20 1.42 L3 0.25 BSC L4 5.22 REF ØP1 0.65 0.75 0.85 ØP2 1.50 REF 6 5°	С	0.40	0.50	0.60		
D 8.93 9.08 9.23 D1 5.85 6.00 6.15 D2 7.90 8.00 8.10 e 1.27 BSC E 10.08 10.18 10.28 E1 6.82 7.22 7.62 E2 6.50 7.55 8.60 E3 3.50 3.60 3.70 H 15.00 15.50 16.00 H1 6.78 REF H3 7.30 REF. L 1.90 2.20 2.50 L1 0.98 1.20 1.42 L3 0.25 BSC L4 5.22 REF ØP1 0.65 0.75 0.85 ØP2 1.50 REF Θ 5°	c1	0.40	-	-		
D1 5.85 6.00 6.15 D2 7.90 8.00 8.10 e 1.27 BSC E 10.08 10.18 10.28 E1 6.82 7.22 7.62 E2 6.50 7.55 8.60 E3 3.50 3.60 3.70 H 15.00 15.50 16.00 H1 6.78 REF H3 7.30 REF. L 1.90 2.20 2.50 L1 0.98 1.20 1.42 L3 0.25 BSC L4 5.22 REF ØP1 0.65 0.75 0.85 ØP2 1.50 REF 6 5°	c2	1.20	1.30	1.40		
D2 7.90 8.00 8.10 e 1.27 BSC E 10.08 10.18 10.28 E1 6.82 7.22 7.62 E2 6.50 7.55 8.60 E3 3.50 3.60 3.70 H 15.00 15.50 16.00 H1 6.78 REF H3 7.30 REF. L 1.90 2.20 2.50 L1 0.98 1.20 1.42 L3 0.25 BSC L4 5.22 REF ØP1 0.65 0.75 0.85 ØP2 1.50 REF Θ 5°	D	8.93	9.08	9.23		
e 1.27 BSC E 10.08 10.18 10.28 E1 6.82 7.22 7.62 E2 6.50 7.55 8.60 E3 3.50 3.60 3.70 H 15.00 15.50 16.00 H1 6.78 REF H3 7.30 REF. L 1.90 2.20 2.50 L1 0.98 1.20 1.42 L3 0.25 BSC L4 5.22 REF ØP1 0.65 0.75 0.85 ØP2 1.50 REF Θ 5°	D1	5.85	6.00	6.15		
E 10.08 10.18 10.28 E1 6.82 7.22 7.62 E2 6.50 7.55 8.60 E3 3.50 3.60 3.70 H 15.00 15.50 16.00 H1 6.78 REF H3 7.30 REF. L 1.90 2.20 2.50 L1 0.98 1.20 1.42 L3 0.25 BSC L4 5.22 REF ØP1 0.65 0.75 0.85 ØP2 1.50 REF	D2	7.90	8.00	8.10		
E1 6.82 7.22 7.62 E2 6.50 7.55 8.60 E3 3.50 3.60 3.70 H 15.00 15.50 16.00 H1 6.78 REF H3 7.30 REF. L 1.90 2.20 2.50 L1 0.98 1.20 1.42 L3 0.25 BSC L4 5.22 REF ØP1 0.65 0.75 0.85 ØP2 1.50 REF		1.27 BSC				
E2 6.50 7.55 8.60 E3 3.50 3.60 3.70 H 15.00 15.50 16.00 H1 6.78 REF H3 7.30 REF. L 1.90 2.20 2.50 L1 0.98 1.20 1.42 L3 0.25 BSC L4 5.22 REF ØP1 0.65 0.75 0.85 ØP2 1.50 REF Θ 5°	Е	10.08	10.18	10.28		
E3 3.50 3.60 3.70 H 15.00 15.50 16.00 H1 6.78 REF H3 7.30 REF. L 1.90 2.20 2.50 L1 0.98 1.20 1.42 L3 0.25 BSC L4 5.22 REF ØP1 0.65 0.75 0.85 ØP2 1.50 REF Θ 5°	E1	6.82	7.22	7.62		
H 15.00 15.50 16.00 H1 6.78 REF H3 7.30 REF. L 1.90 2.20 2.50 L1 0.98 1.20 1.42 L3 0.25 BSC L4 5.22 REF ØP1 0.65 0.75 0.85 ØP2 1.50 REF Θ 5°	E2	6.50	7.55	8.60		
H1 6.78 REF H3 7.30 REF. L 1.90 2.20 2.50 L1 0.98 1.20 1.42 L3 0.25 BSC L4 5.22 REF ØP1 0.65 0.75 0.85 ØP2 1.50 REF Θ 5°	E3	3.50	3.60	3.70		
H3 7.30 REF. L 1.90 2.20 2.50 L1 0.98 1.20 1.42 L3 0.25 BSC L4 5.22 REF ØP1 0.65 0.75 0.85 ØP2 1.50 REF Θ 5°	Н	15.00	15.50	16.00		
L 1.90 2.20 2.50 L1 0.98 1.20 1.42 L3 0.25 BSC L4 5.22 REF ØP1 0.65 0.75 0.85 ØP2 1.50 REF θ 5°	H1		6.78 REF			
L1 0.98 1.20 1.42 L3 0.25 BSC L4 5.22 REF ØP1 0.65 0.75 0.85 ØP2 1.50 REF Θ 5°	Н3		7.30 REF.			
L3 0.25 BSC L4 5.22 REF ØP1 0.65 0.75 0.85 ØP2 1.50 REF Θ 5°		1.90	2.20	2.50		
L4 5.22 REF ØP1 0.65 0.75 0.85 ØP2 1.50 REF Θ 5°	L1	0.98	1.20	1.42		
ØP1 0.65 0.75 0.85 ØP2 1.50 REF θ 5°	L3					
ØP2 1.50 REF Θ 5°	L4	5.22 REF				
θ 5°	ØP1	0.65	0.75	0.85		
	ØP2					
01 20	θ					
	θ1		3°			

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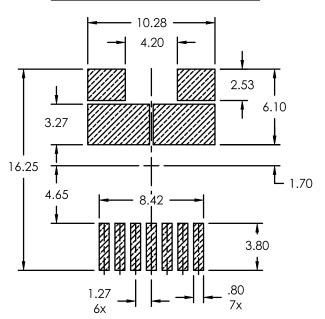
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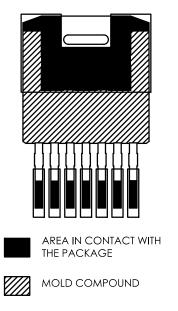
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