**ON Semiconductor** 

Is Now

# Onsemi

To learn more about onsemi<sup>™</sup>, please visit our website at <u>www.onsemi.com</u>

onsemi and ONSEMI. and other names, marks, and brands are registered and/or common law trademarks of Semiconductor Components Industries, LLC dba "onsemi" or its affiliates and/or subsidiaries in the United States and/or other countries. onsemi owns the rights to a number of patents, trademarks, copyrights, trade secrets, and other intellectual property. A listing of onsemi product/patent coverage may be accessed at www.onsemi.com/site/pdf/Patent-Marking.pdf. onsemi reserves the right to make changes at any time to any products or information herein, without notice. The information herein is provided "as-is" and onsemi makes no warranty, representation or guarantee regarding the accuracy of the information, product factures, availability, functionality, or suitability of its products for any particular purpose, nor does onsemi assume any liability arising out of the application or use of any product or circuit, and specifically disclaims any and all liability, including without limitation special, consequential or incidental damages. Buyer is responsible for its products and applications using onsemi products, including compliance with all laws, regulations and asfety requirements or standards, regardless of any support or applications information provided by onsemi. "Typical" parameters which may be provided in onsemi data sheets and/or by customer's technical experts. onsemi products and actal performance may vary over time. All operating parameters, including "Typicals" must be validated for each customer application by customer's technical experts. onsemi products are not designed, intended, or authorized for use as a critical component in life support systems or any FDA Class 3 medical devices or medical devices with a same or similar classification in a foreign jurisdiction or any devices intended for implantation in the human body. Should Buyer purchase or use onsemi products for any such unintended or unauthorized application, Buyer shall indemnify and hold onsemi and its officers, employees, subsidiari

# Vertical Timing Optimization for Interline CCD Image Sensors



## **ON Semiconductor®**

http://onsemi.com

# **APPLICATION NOTE**

#### Table 1. NUMBER OF PIXELS BETWEEN STRIPES

Sensor	Spacing
KAI-0340	20 pixels <sup>[1]</sup> / 10 pixels <sup>[2]</sup>
KAI-1003	16 pixels
KAI-01150	40 pixels
KAI-2001	24 pixels
KAI-2020	24 pixels
KAI-02050	40 pixels
KAI-2093	16 pixels
KAI-02150	40 pixels
KAI-02170	40 pixels
KAI-4011	8 pixels / 16 pixels
KAI-4021	8 pixels / 16 pixels
KAI-04022	8 pixels / 16 pixels
KAI-04050	40 pixels
KAI-04070	40 pixels
KAI-08050	40 pixels
KAI-11002	16 pixels
KAI-16000	8 pixels
KAI-16050	40 pixels
KAI –16070	40 pixels
KAI-29050	40 pixels

1. Every 20 pixels for full resolution readout mode.

2. Every 10 pixels for sub-window readout mode.

There are two cases of stripes in images:

- 1. Stripes run equally throughout (top-bottom) image or
- 2. Stripes are visible primarily in the top or bottom of image (as in Figure 1).

Depending on where the stripes appear, this will help indicate where in the timing to focus on:

For case 1, top-bottom of image, the misaligned edges are most likely in the <u>line timing</u>.

For case 2, top and/or bottom of image, the misaligned edges are most likely in the <u>frame timing</u>.

#### Introduction

This application note applies to the ON Semiconductor Interline CCD Image Sensors listed in Table 1.

On these Interline CCDs a "speed–up" structure has been incorporated to increase the frame rate. If the vertical clock pulses are not properly aligned, then these CCDs are vulnerable to a vertical striping effect. This effect is especially noticeable in a flat field image near saturation. The artifact can be eliminated by careful adjustment of the vertical clock edge alignment as described in this note.

Below is an example of vertical stripes found in the KAI-11002 Image Sensor, where there are 16 pixels between the alternating column intensities. The top portion of the image was cropped and zoomed out (50%) for illustration purposes.



Figure 1. Example of Vertical Stripes

The spacing between stripes depends on the details of the sensor design. Please refer to the following table:

#### Vertical Clock Edge Alignment Suggestions

For troubleshooting purposes, it is useful to capture flat-field images to solve this issue.

The most common solution to eliminate the vertical stripes is by trial and error adjustments to the vertical clock (V1, V2) edge positions. In general, the transition edges are desired close to coincident. A rising edge can come slightly before a falling edge, but if the opposite is true, these bars will likely appear (see Figure 2).

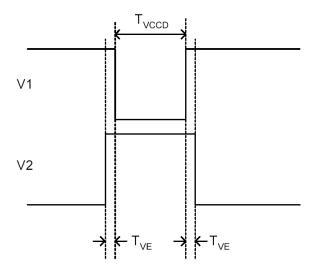


Figure 2. Example Line Timing Alignment

Please note that KAI–xxx50s and KAI–xxx70s are 4 phase vertical ccd image sensors where the photodiode to vertical ccd gate is controlled via V1 VCCD phase, as opposed to other interline CCDs (listed in Table 1) that are implementing 2 phase vertical CCD where V2 VCCD phase is controlling the photodiode to vertical ccd gate.

Also the crossing point recommendation may be different from sensor to sensor: for KAI-xxx50 and KAI-xxx70 sensors the recommended point is between 75% and 100%; refer to the device performance specification for more detail information.

It is also best practice to have the clock cross points as symmetrical as possible, as shown in Figure 3 at 50% signal amplitude.

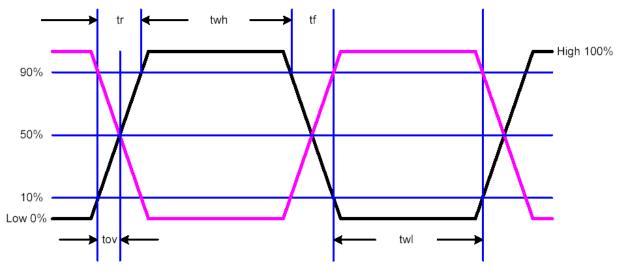
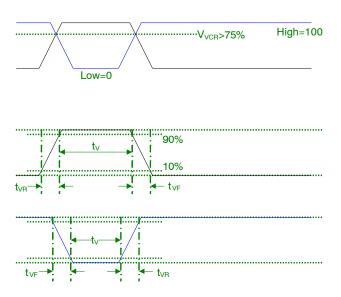
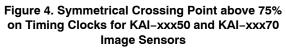


Figure 3. Symmetrical Cross Points on Timing Clocks





Sometimes, a misaligned V1/V2 clock edge is accompanied by a spike on the VSUB signal. The following are suggested steps:

- 1. Look at V1, V2 and VSUB on an oscilloscope simultaneously.
- 2. Look at V1/V2 edge alignment during a row transfer, look for spikes on any of the 3 signals and adjust edge placement to eliminate.
- 3. Look at V1/V2 edge alignment during the frame timing (photodiode transfer) and do the same as step 2.
- 4. Also look at V1 and V2 where the clocks turn off and then back on for the horizontal read out. Make sure there are no glitches or spikes.
- 5. Look at V1, V2 and VSUB during the electronic shutter pulse and make sure there are no spikes or ringing.

#### **Examples of Vertical Clock Edge Alignments**

We add here some examples of Vertical Clock edge alignments, during the line transfer timing, and the relative image artifacts, for a KAI–02150 interline CCD; the same considerations can be applied to all KAI–xxx50 and KAI–xxx70 series.

The image sensor was operated with Truesense Imaging evaluation hardware (please refer to Truesense Imaging web

site for more information) and set for reaching the linear saturation around 3000 ADU (Analog to Digital Units in Digital Numbers); the CCD output signal was then controlled, using a variable light source (LED), to achieve about 2800 ADU (close to linear saturation) then images and VCLOCK wave forms were plotted at different VCLOCK crossing points.

At 0% crossing point:

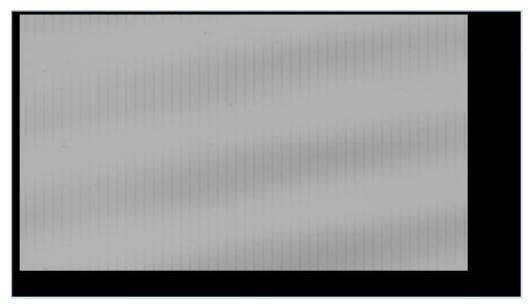


Figure 5. Image from KAI-02150 at 0% Crossing

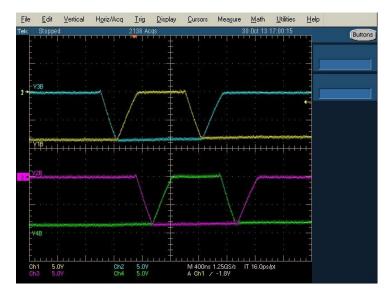


Figure 6. KAI-02150 VCLK Line Transfer Plot at 0% Crossing

### At 75% crossing point:



Figure 7. Image from KAI-02150 at 75% Crossing

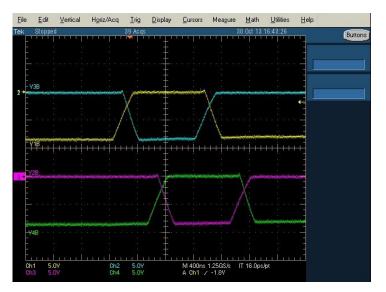


Figure 8. KAI-02150 VCLK Line Transfer Plot at 75% Crossing

Please note in Figure 5 the vertical striping running from top to bottom, the vertical bands are repeating every 40 columns.

In Figure 7 the stripes are removed due to better vertical clock edge alignment (refer to Figure 6 and Figure 8).

ON Semiconductor and the intervent and the inter

#### PUBLICATION ORDERING INFORMATION

#### LITERATURE FULFILLMENT:

Literature Distribution Center for ON Semiconductor P.O. Box 5163, Denver, Colorado 80217 USA Phone: 303–675–2175 or 800–344–3860 Toll Free USA/Canada Fax: 303–675–2176 or 800–344–3867 Toll Free USA/Canada Email: orderlit@onsemi.com N. American Technical Support: 800–282–9855 Toll Free USA/Canada Europe, Middle East and Africa Technical Support:

Phone: 421 33 790 2910 Japan Customer Focus Center Phone: 81-3-5817-1050 ON Semiconductor Website: www.onsemi.com

Order Literature: http://www.onsemi.com/orderlit

For additional information, please contact your local Sales Representative